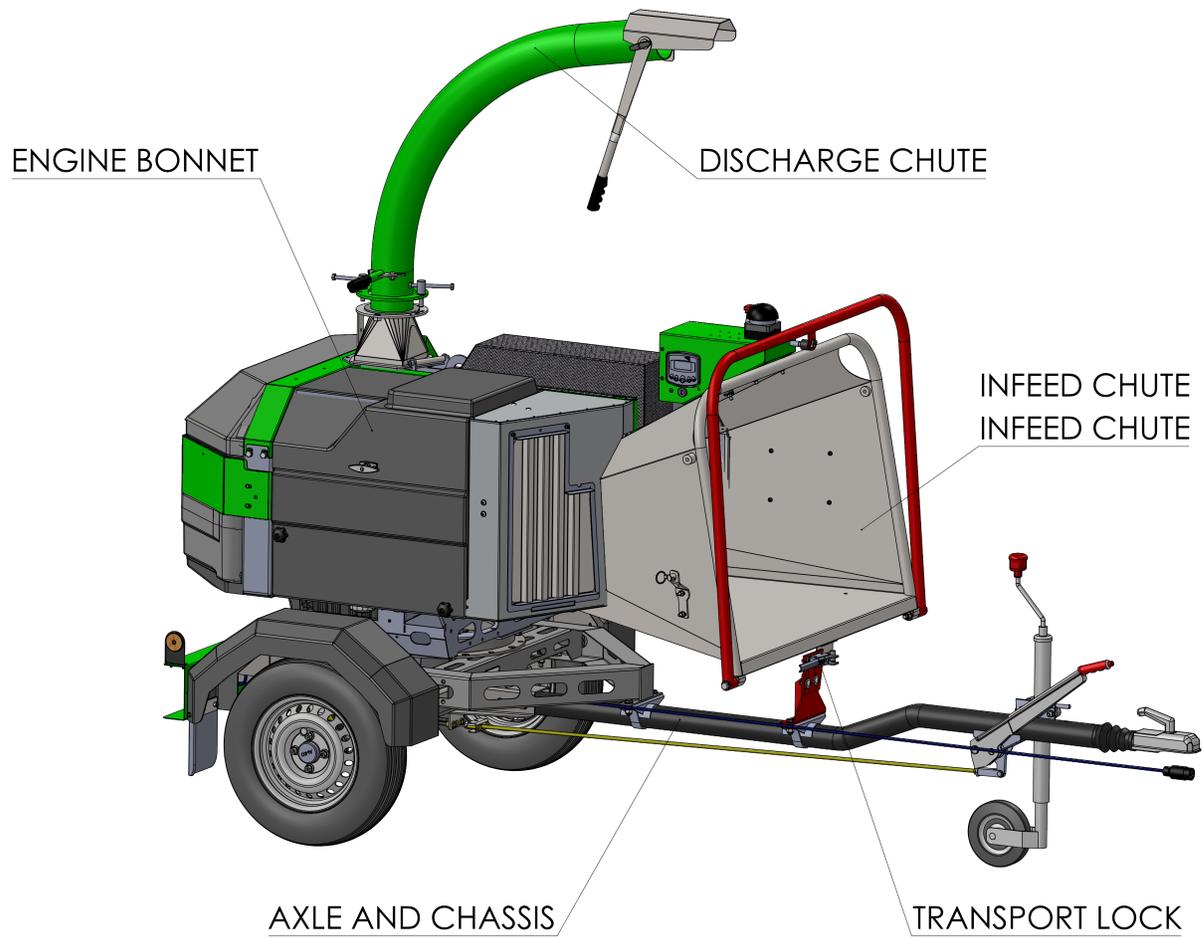
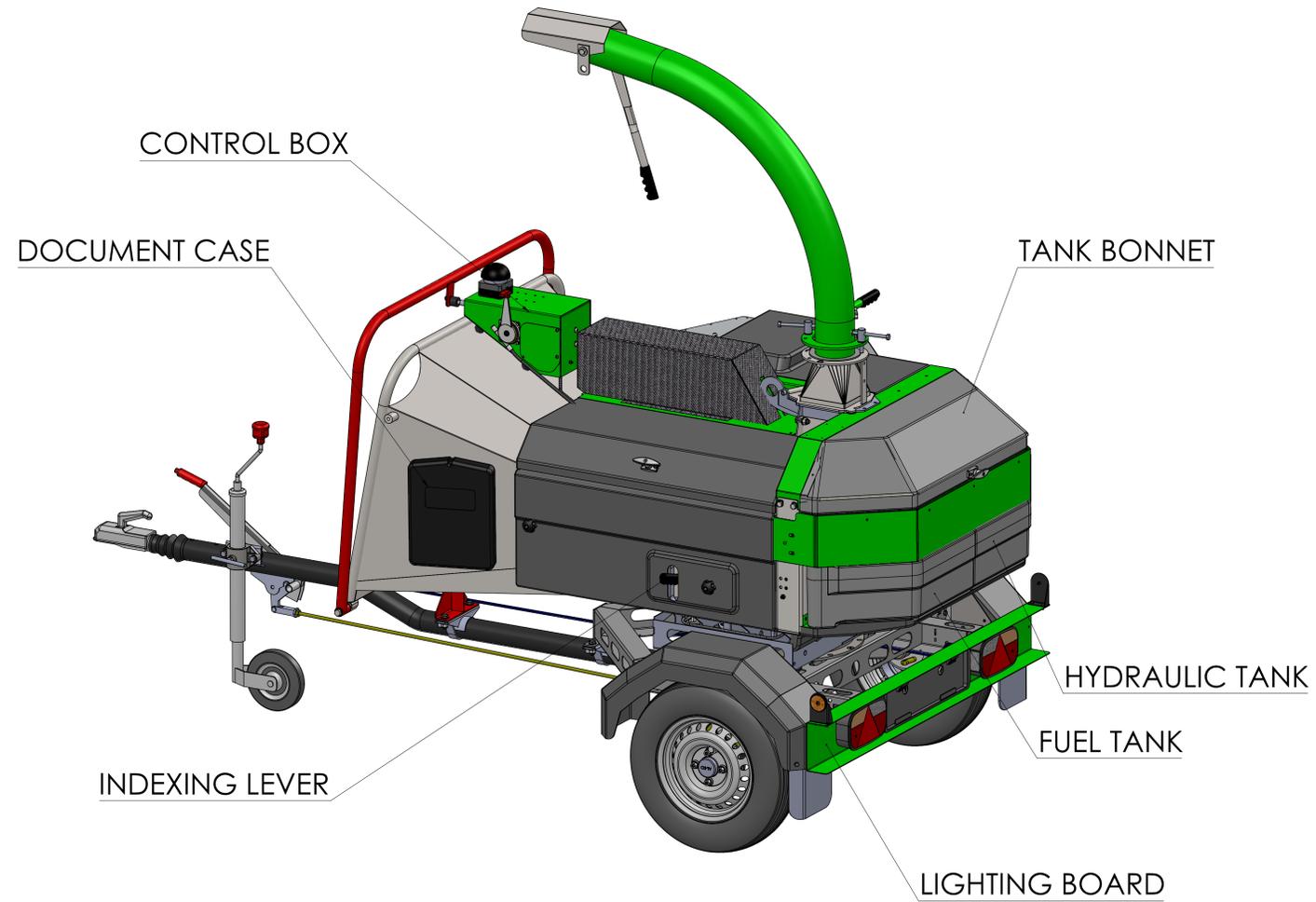


MK2 QUAD AND QUADTRAK INDEX

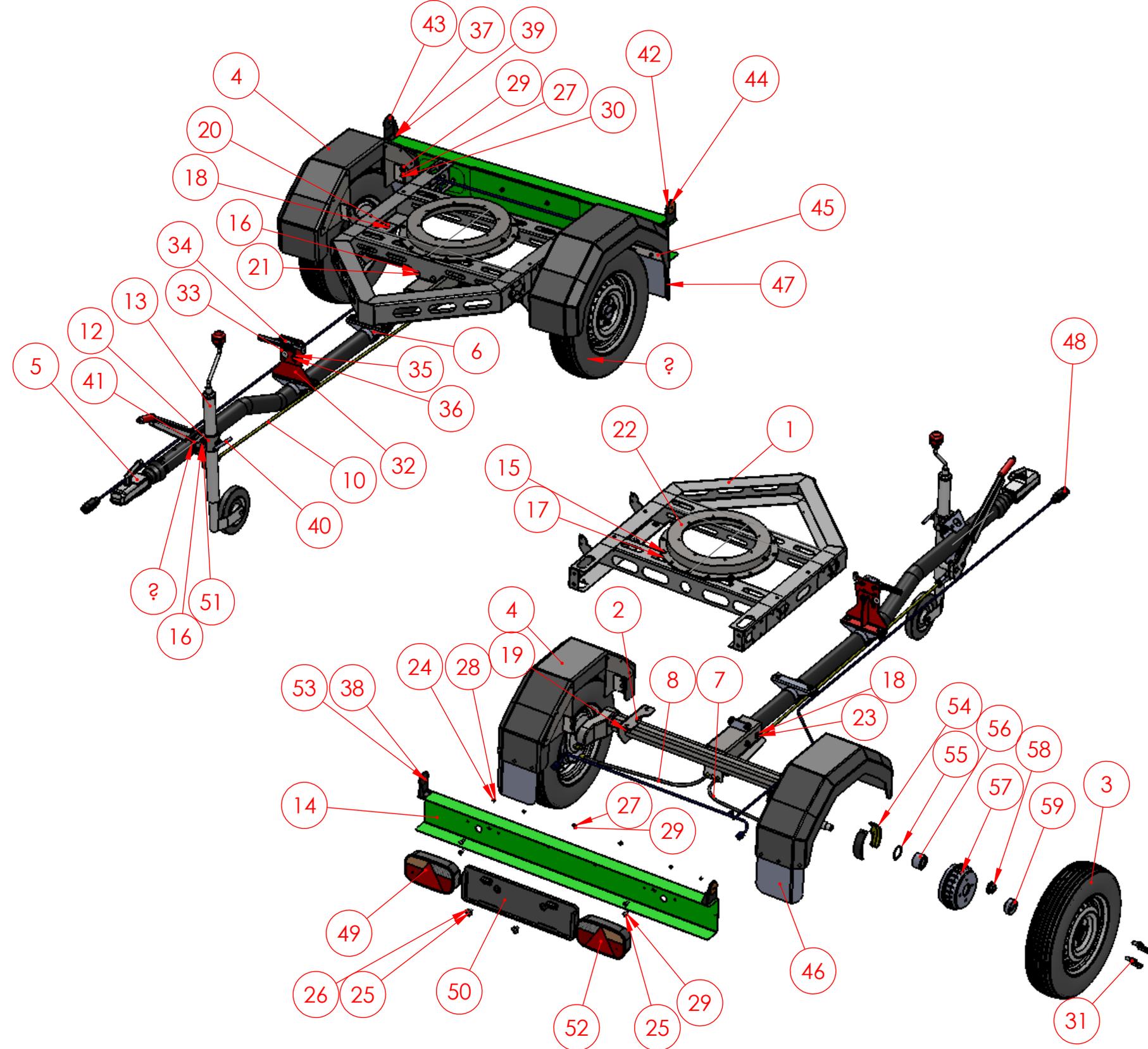


PAGE

CHASSIS	1-6
CHIPPER CHAMBER	7-12
ROLLERBOX	13-15
INFEED CHUTE	16-19
DISCHARGE CHUTE	20
BONNETS AND COVERS	21-26
HYDRAULIC PIPING	27-30
ENGINE	31-33
SCHEMATICS	34-37

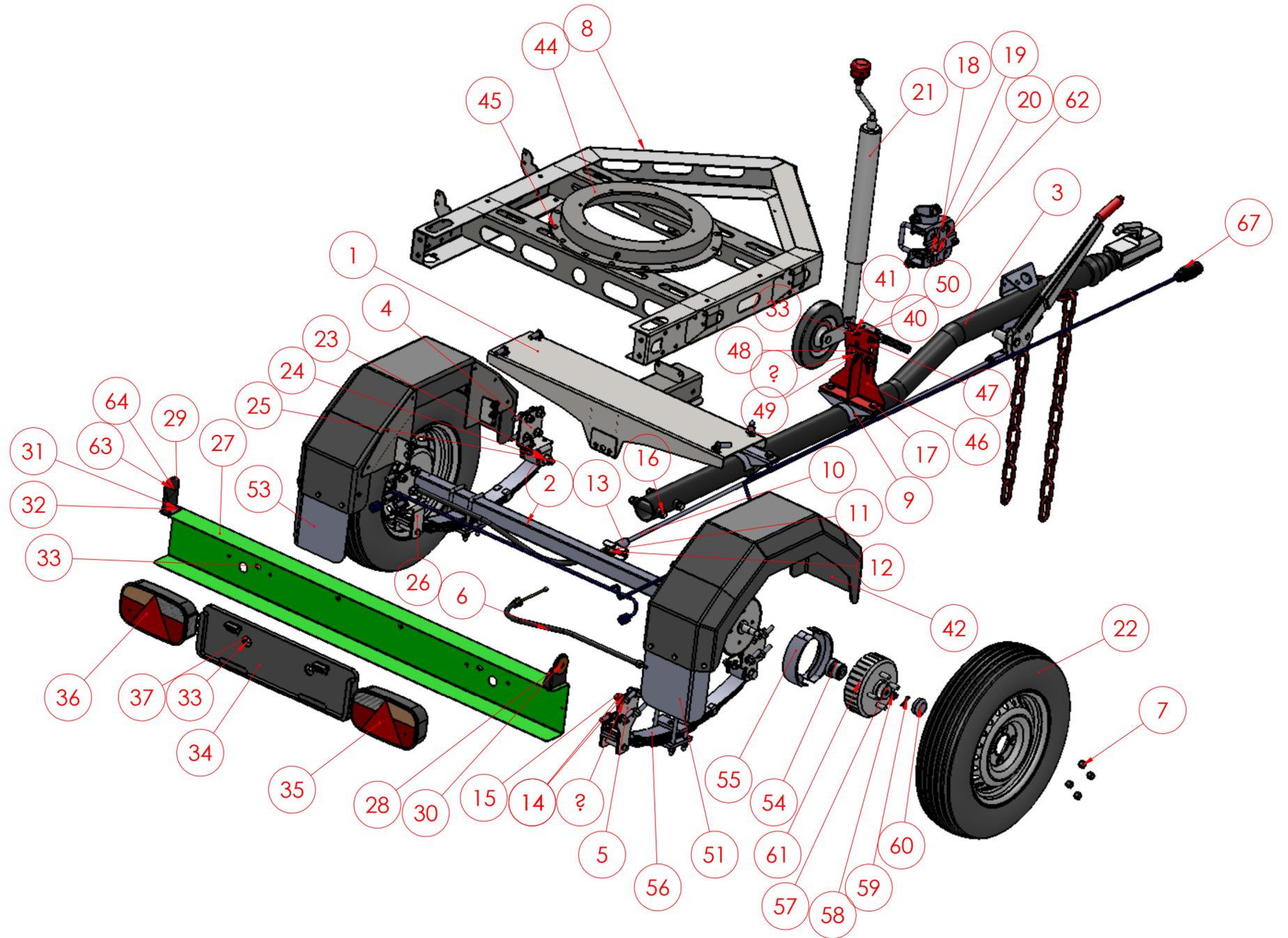


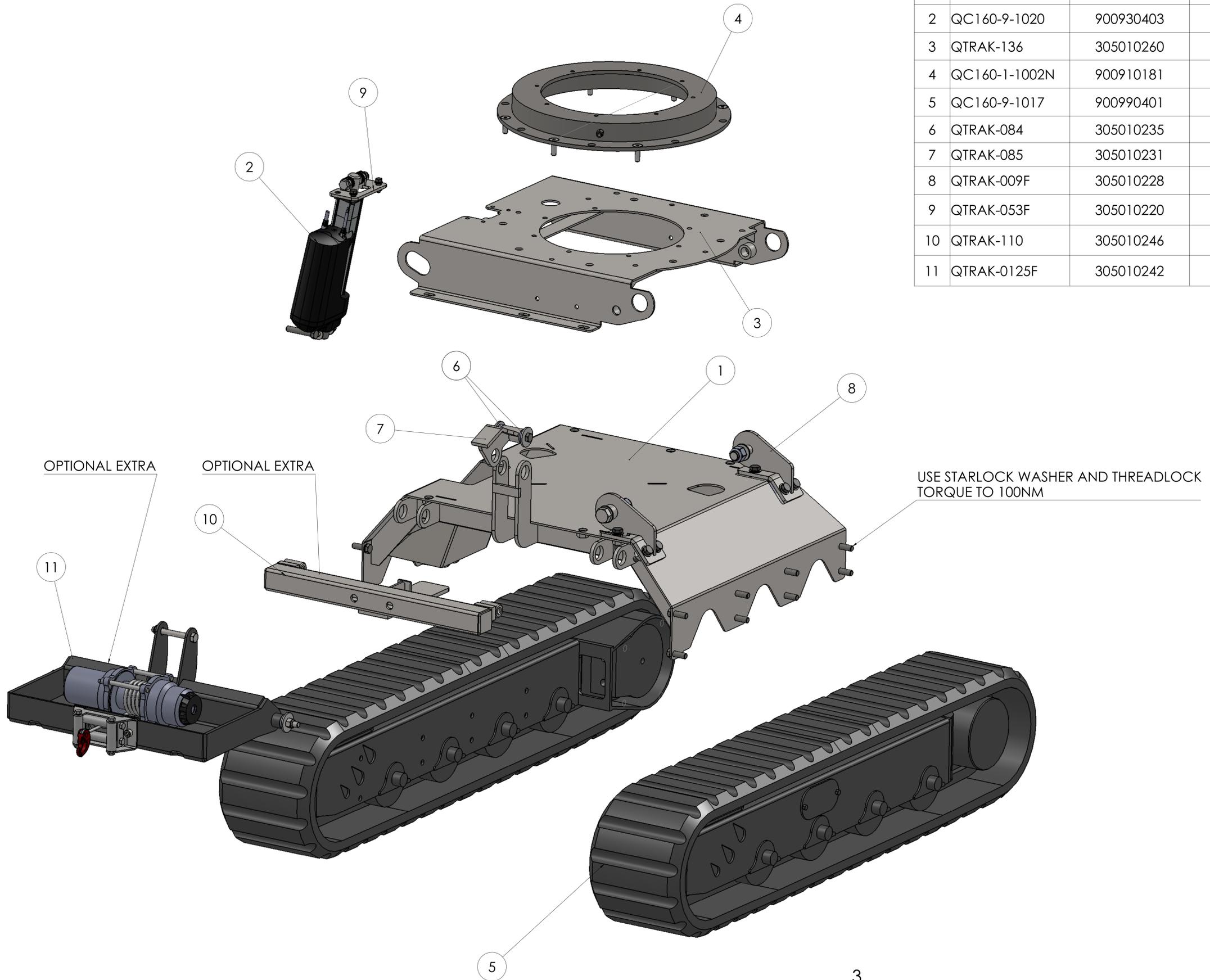
ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	FULL BUILD/QTY.
1	QC160-1-100	PQC160-1-1	TRAILER FRAME	1
2	QC160-1-1016	PQC160-1-1016	ALKO AXLE	1
3	QC160-1-1023	PQC1601-1-1023	WHEEL AND TYRE	2
4	QC160-1-1014	PEC150019	MUDGUARD ASSY	2
5	QC160-1-1001L	PQC160-1-1001L	ALKO T-POLE	1
6	QC160-1-1020	PQC160-1-1020	T-POLE CLAMP	2
7	QC160-1-1021	PQC160-1-1021	BRAKE CABLE	1
8	QC160-1-1021(2)	PQC160-1-1021	BRAKE CABLE	1
9	QC160-1-1018	PQC160-1-1018	COMPENSATOR	1
10	QC160-1-1017L	PQC160-1-1017L	HAND BRAKE ROD	1
11	QC160-1-1019	PQC160-1-1019	COMPENSATOR NUT	1
12	ARB150-1-1002	PARB150-1-1002	ALKO JOCKEY WHEEL CLAMP	1
13	QC160-1-1022	4020308	JOCKEY WHEEL	1
14	QC160-1-10	PQC160-1-10	LIGHTBOARD	1
15	81035	P81035	C/SUNK HD BOLT	6
16	91002	P91002	FLAT WASHER	14
17	91001	P91001	M10 plain nut	12
18	91202	P91202	FLAT WASHER	20
19	91201	P91201	NYLOC NUT	11
20	91240	P91240	HEX HD BOLT	8
21	91030	P91030	HEX HD BOLT	2
22	QC160-1-1002N	PQC160-1-1002N	SLEWING RING	1
23	912120	P912120	HEX HD BOLT	2
24	90602	P90602	FLAT WASHER	4
25	60820	P60820	BUTTON HD BOLT	8
26	90802-R	P9802/B	LARGE WASHER	2
27	90801	P90801	NYLOC NUT	18
28	90601	P90601	NYLOC NUT	4
29	90802	P90802	FLAT WASHER	26
30	90825	P90825	HEX HD SET	14
31	QC160-1-1024	PQC160-1-1024	WHEEL STUD	8
32	QC160-4-23MK2	PQC160-4-23MK2	TRANSPORT BKT	1
33	QC160-4-35MK2	PQC160-4-35MK2	TRANSPORT BKT PLATE	1
34	QC160-4-1010	PQC160-4-1010	TRANSPORT LATCH	1
35	91002-R	P91002-R	LARGE WASHER	4
36	61030	P61030	BUTTON HD BOLT	2
37	60516	P60516	BUTTON HD BOLT	4
38	90501	P90501	NYLOC NUT	6
39	90502	P90502	FLAT WASHER	8
40	QC160-1-71	PQC160-1-71	JOCKEY WHEEL BOLT	1
41	QC160-1-70	PQC160-1-70	JOCKEY WHEEL PLATE	1
42	QC160-1-96-3OH	PQC160-1-96-3OH	REFLECTOR MOUNT	1
43	QC160-1-96-3	PQC160-1-96-3	REFLECTOR MOUNT	1
44	GM-1001-RYR	PGM-1001-RYR	AMBER REFLECTOR	2
45	QC160-1-96	PQC160-1-96	MUDFLAP BKT	2
46	QC160-1-1040	PQC160-1-1040	RUBBER MUDFLAP	1
47	QC160-1-1040 oh	PQC160-1-1040OH	RUBBER MUDFLAP	1
48	GM-1003-TLL	PGM-1003-TLL	TRAILER HARNESS	1
49	GM-1002-TLA	PGM-1002-TLA	NS REAR LAMP	1
50	EC1928464	PEC1928464	No PLATE HOLDER	1
51	91055	P91055	HEX HD BOLT	2
52	GM-1001-TLA	PGM-1001-TLA	OS REAR LAMP	1
53	80520	P80520	C/SUNK HD BOLT	2
54	QC160-1-1066	PQC160-1-1001/4	BRAKE SHOE PAIR ALKO AXLE	2
55	QC160-1-1069	PQC160-1-1069	INTERNAL CIRCLIP ALKO AXLE	2
56	QC160-1-1068	PQC160-1-1001/5	WHEEL BEARING ALKO AXLE	2
57	QC160-1-1067	PQC160-1-1001/6	BRAKE DRUM	2
58	QC160-1-1070	PQC160-1-1001/8	AXLE NUT	2
59	QC160-1-1071	PQC160-1-1001/7	HUBCAP ALKO	2
60	91201-P	P91201/P	PLAIN NUT	1



MK2 CHASSIS EUROPE

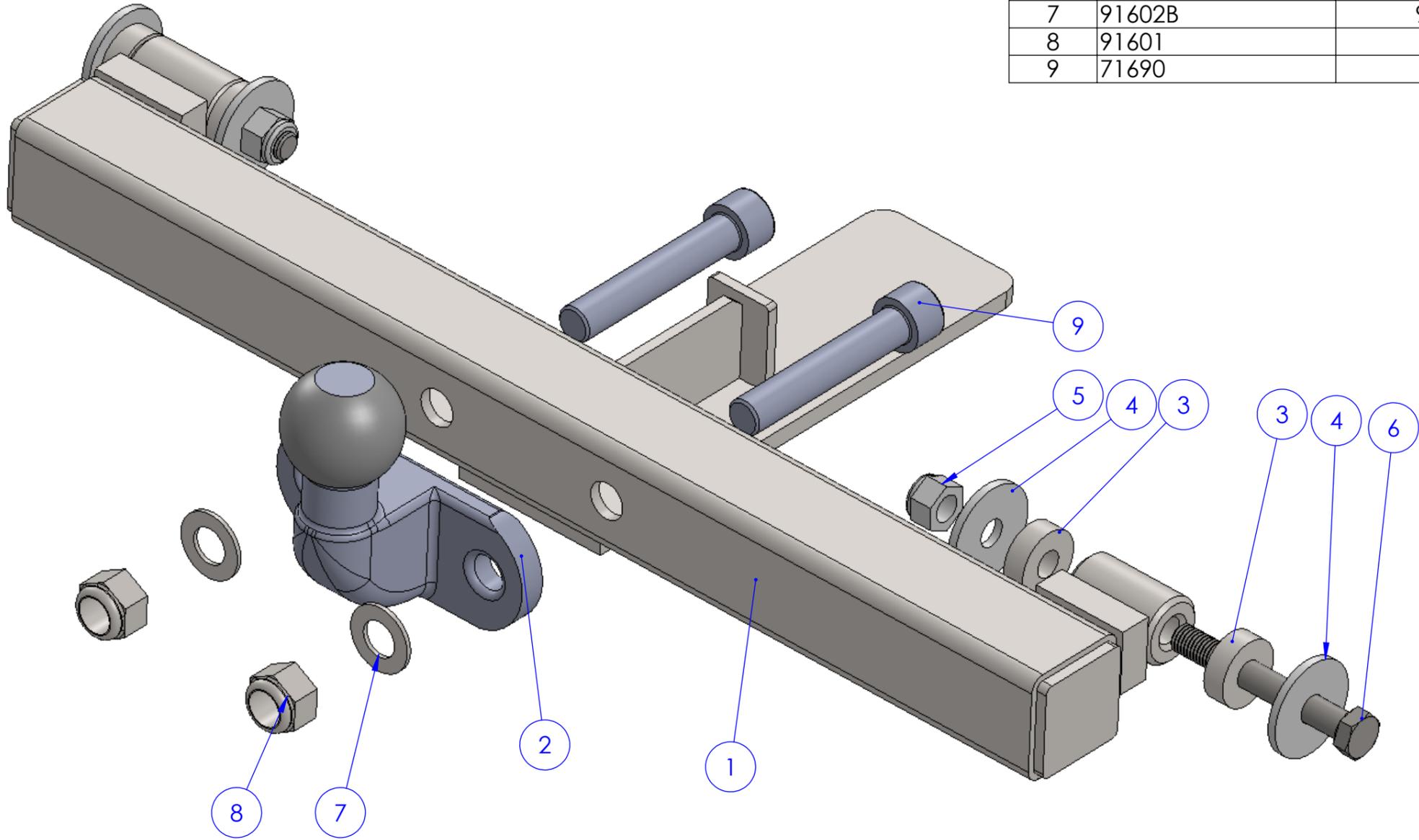
ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	built/QTY.
1	QC160-1-140	305010166	T-POLE MOUNT	1
2	QC160-1-1055	900940413	AXLE COMPLETE	1
3	QC160-1-1012	900940402	ALKO T-POLE AUSTRALIA	1
4	QC160-1-150	305010176	FRONT MOUNT	2
5	QC160-1-153	305010179	REAR MOUNT	1
6	QC160-1-1057	900940415	BRAKE CABLE	1
7	QC160-1-1061	900940419	WHEEL NUT	8
8	QC160-1-100	305010125	TRAILER FRAME	1
9	QC160-1-1020	900940408	T-POLE CLAMP	2
10	QC160-1-1017L	900940405	HAND BRAKE ROD	1
11	QC160-1-1018	900940406	COMPENSATOR	1
12	QC160-1-1019	900940407	COMPENSATOR NUT	1
13	QC160-1-1062	900940420	H/BRAKE ROD EXTENSION	1
14	91202	91202	FLAT WASHER	60
15	91201	91201	NYLOC NUT	30
16	912120	912120	HEX HD BOLT	2
17	91240	91240	HEX HD BOLT	4
18	QC160-1-1063	900940421	JOCKEY WHEEL MOUNT	1
19	91002	91002	FLAT WASHER	14
20	91035	91035	HEX HD BOLT	4
21	QC160-1-1064	900940422	JOCKEY WHEEL	1
22	QC160-1-1065	900940423	WHEEL AND TYRE	2
23	91602B	91602B	FLAT WASHER	4
24	91601	91601	NYLOC NUT	2
25	916100	916100	HEX HD BOLT	2
26	QC160-1-145	305010171	REAR MOUNT	1
27	QC160-1-10	305010010	LIGHTBOARD	1
28	QC160-1-96-3	305010120	REFLECTOR MOUNT	1
29	QC160-1-96-3OH	305010197	REFLECTOR MOUNT	1
30	GM-1001-RYR	900940301	AMBER REFLECTOR	2
31	60516	60516	BUTTON HD BOLT	4
32	90502	90502	FLAT WASHER	10
33	60820	60825	BUTTON HD BOLT	8
34	EC1928464	900940302	No PLATE HOLDER	1
35	GM-1001-TLA	900950306	OS REAR LAMP	1
36	GM-1002-TLA	900950307	NS REAR LAMP	1
37	90802-R	90802-R	LARGE WASHER	2
38	90601	90601	NYLOC NUT	4
39	90602	90602	FLAT WASHER	4
40	90801	90801	NYLOC NUT	18
41	90802	90802	FLAT WASHER	28
42	QC160-1-1014	900940424	MUDGUARD ASSY	2
43	90825	90825	HEX HD BOLT	14
44	QC160-1-1002N	900910181	SLEWING RING	1
45	81035	81035	C/SUNK HD BOLT	6
46	QC160-4-23MK2	305040027	TRANSPORT BKT	1
47	QC160-4-35MK2	305040041	TRANSPORT BKT PLATE	1
48	91002-R	91002-R	LARGE WASHER	4
49	61030	61030	BUTTON HD BOLT	2
50	QC160-4-1010	900900404	TRANSPORT LATCH	1
51	QC160-1-1040	900940425	RUBBER MUDFLAP	1
52	QC160-1-96	305010119	MUDFLAP BKT	2
53	QC160-1-1040 oh	900940425	RUBBER MUDFLAP	1
54	QC160-1-1060	900940418	WHEEL BEARING KIT	2
55	QC160-1-1059	900940417	BRAKE SHOE PAIR	2
56	QC160-1-1056	900940414	SPRING	2
57	QC160-1-1075	900940435	WASHER	2
58	QC160-1-1074	900940434	AXLE NUT	2
59	QC160-1-1073	900940433	SPLIT PIN	2
60	QC160-1-1072	900940432	HUB CAP	2
61	QC160-1-1058	900940416	HUB	2
62	91001	91001	M10 plain nut	12
63	90501	90501	NYLOC NUT	6
64	80520	80520	C/SUNK HD BOLT	2
65	QC160-1-1057OH	900940415	BRAKE CABLE	1
66	91235	91235	HEX HD BOLT	24
67	GM-1003-TLL	900950304	TRAILER HARNESS	1



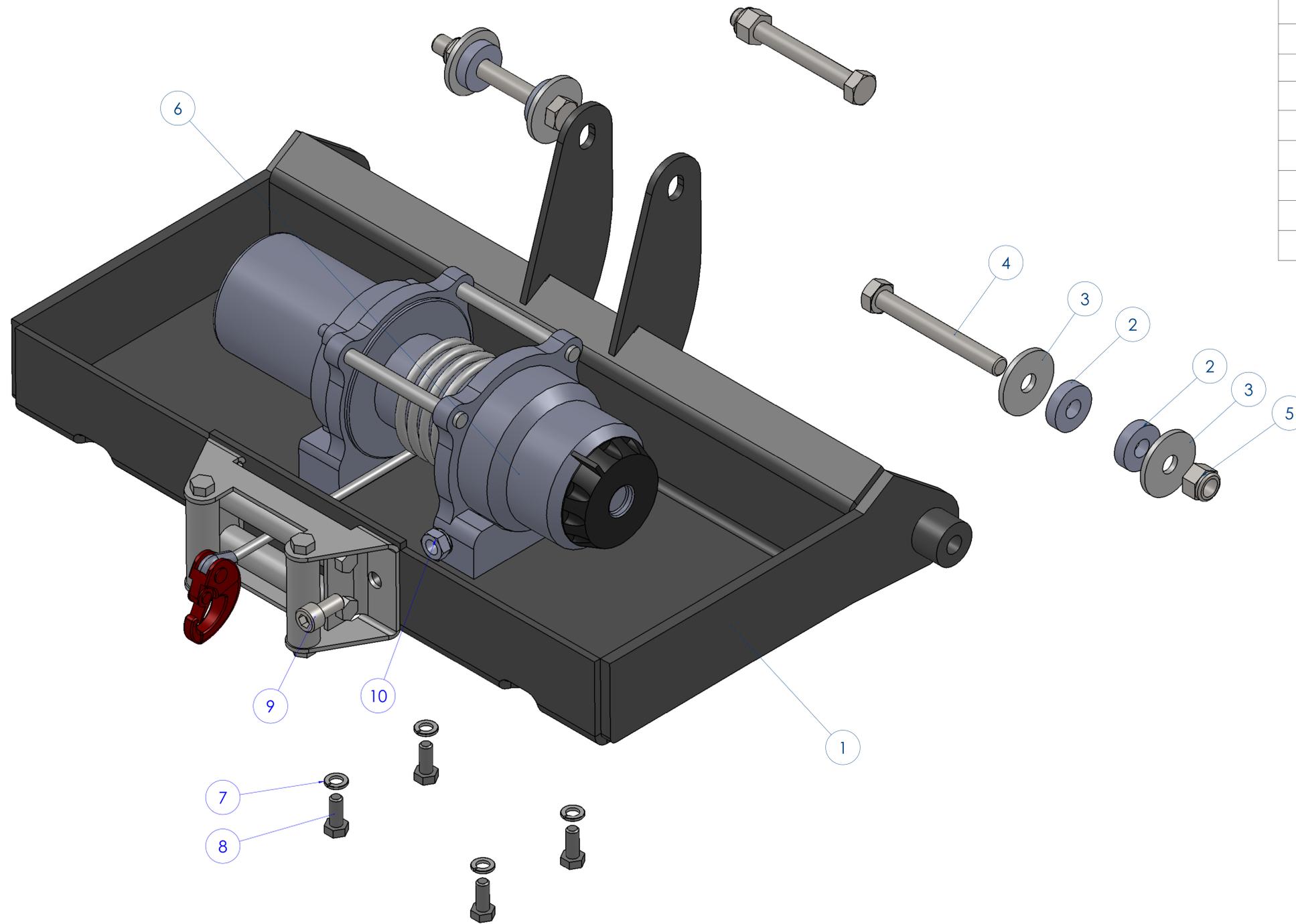


ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	Default/Qty.
1	QTRAK-130	305010254	TRACK CHASSIS	1
2	QC160-9-1020	900930403	ACTUATOR	1
3	QTRAK-136	305010260	MOUNTING PLATE	1
4	QC160-1-1002N	900910181	SLEWING RING	1
5	QC160-9-1017	900990401	GEMMO TRACK PAIR	1
6	QTRAK-084	305010235	SPACER	2
7	QTRAK-085	305010231	TRANSPORT LOCK	1
8	QTRAK-009F	305010228	PIVOT BKT /OPP HAND	1
9	QTRAK-053F	305010220	ACTUATOR TOP MOUNT	1
10	QTRAK-110	305010246	BALL HITCH BEAM	1
11	QTRAK-0125F	305010242	WINCH KIT	1

ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY.
1	QTRAK-110	305010246	BALL HITCH BEAM	1
2	STC1928973	900940430	50MM BALL HITCH	1
3	QTRAK-117	305010253	SPACER	4
4	91202-R	91202-R	LARGE WASHER	4
5	91201	91201	NYLOC NUT	2
6	91290	91290	HEX HD BOLT	2
7	91602B	91602B	FLAT WASHER	2
8	91601	91601	NYLOC NUT	2
9	71690	71690	CAP HD BOLT	2



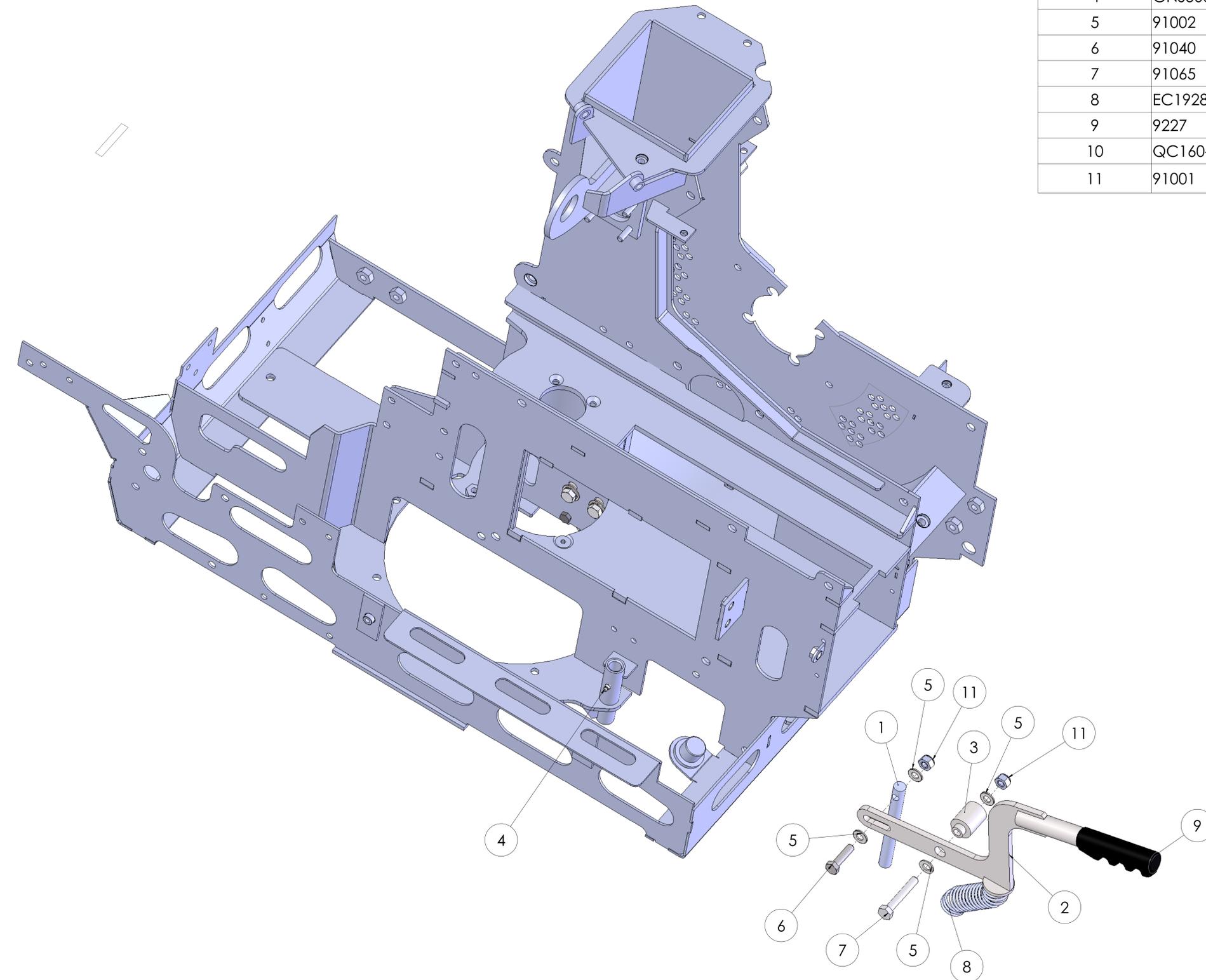
BALL HITCH PARTS



ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	Default/QTY.
1	QTRAK-0125F	305010242	WINCH PLATE	1
2	QTRAK-084	305010235	SPACER	4
3	91202-R	91202-R	LARGE WASHER	4
4	912100	912100	HEX HD BOLT	3
5	91201	91201	NYLOC NUT	3
6	STC1623-1-150	900950313	RT30 WINCH KIT	1
7	90803	90803	SPRING WASHER	4
8	90820	90820	HEX HD BOLT	4
9	71020	71020	CAP HD BOLT	2
10	91001-T	91001-T	THIN NYLOC NUT	2

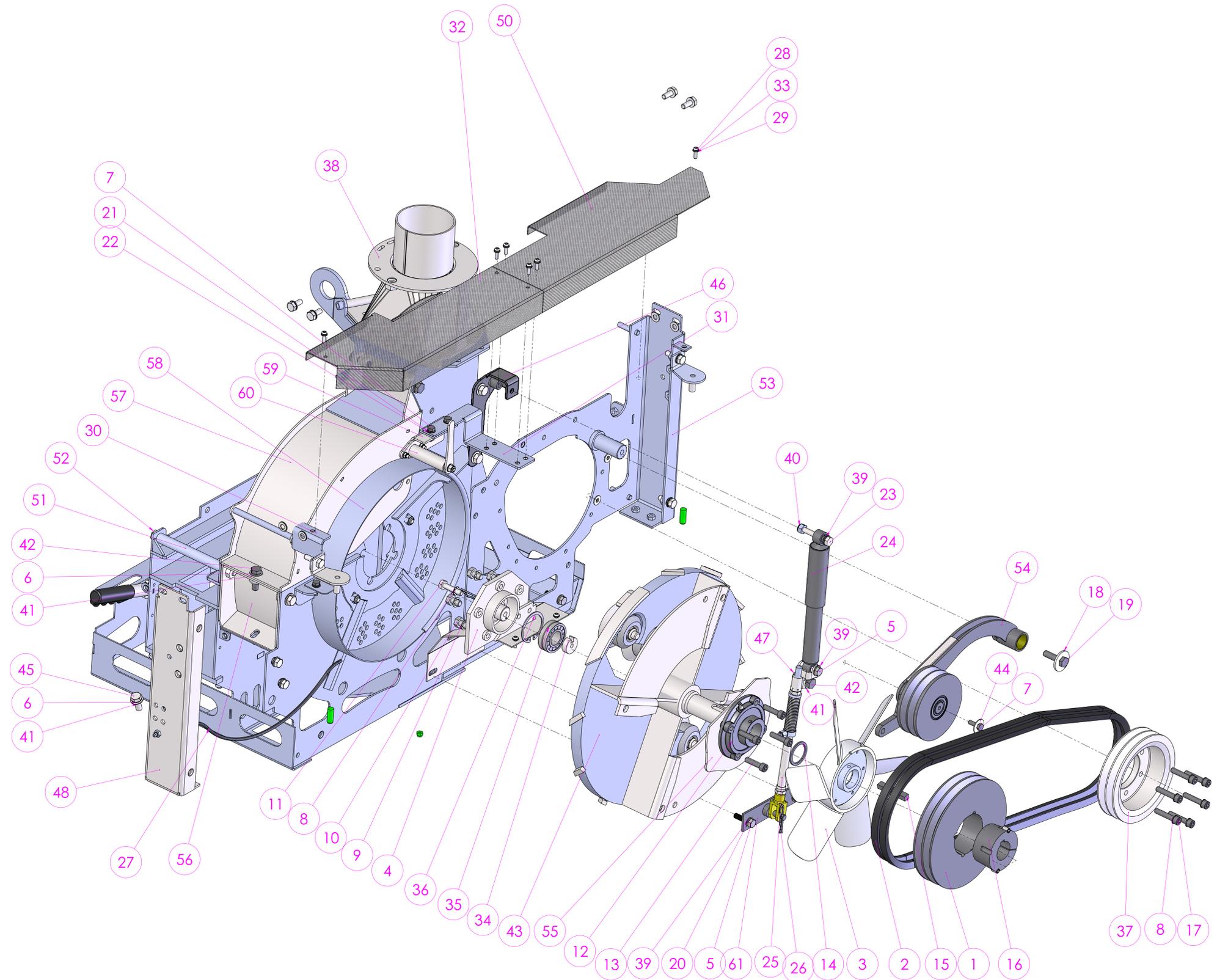
WINCH KIT

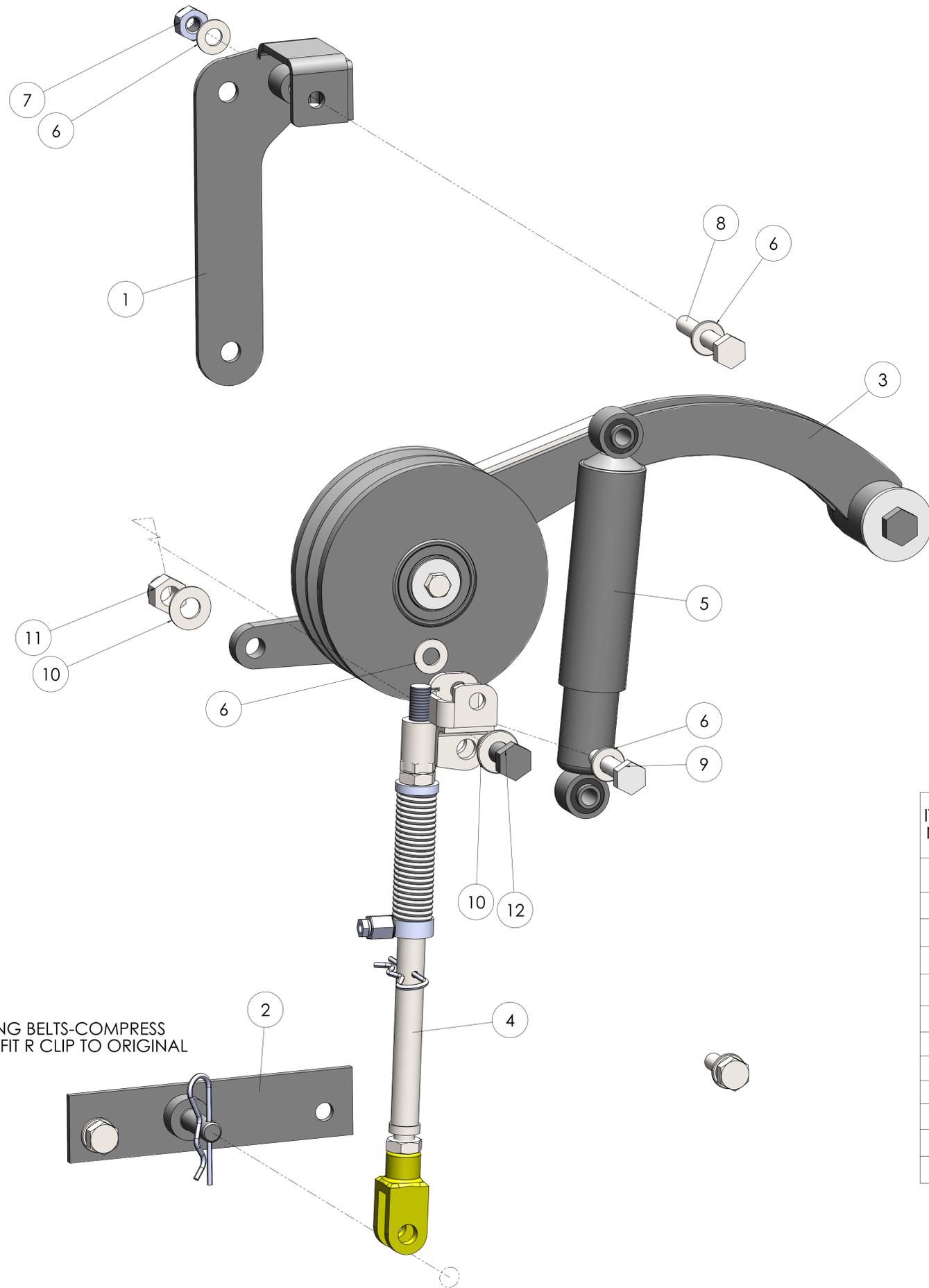
ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	INDEXING LEVER/QTY.
1	QC160-1-44	305010057	INDEX PIN	1
2	QC160-1-46F	305010059	INDEXING LEVER	1
3	QC160-1-43	305010056	INDEX ARM PIVOT	1
4	GNS500	GNS500	GREASE NIPPLE	1
5	91002	91002	FLAT WASHER	4
6	91040	91040	HEX HD BOLT	1
7	91065	91065	M10 X 60 BOLT	1
8	EC1928116-2	900930199	TURNTABLE LEVER SPRING	1
9	9227	900900303	PLASTIC HANDLE GRIP	1
10	QC160-1-104	305010129	C/C-TURNTABLE FAB	1
11	91001	91001	NYLOC NUT	2



INDEXING LEVER

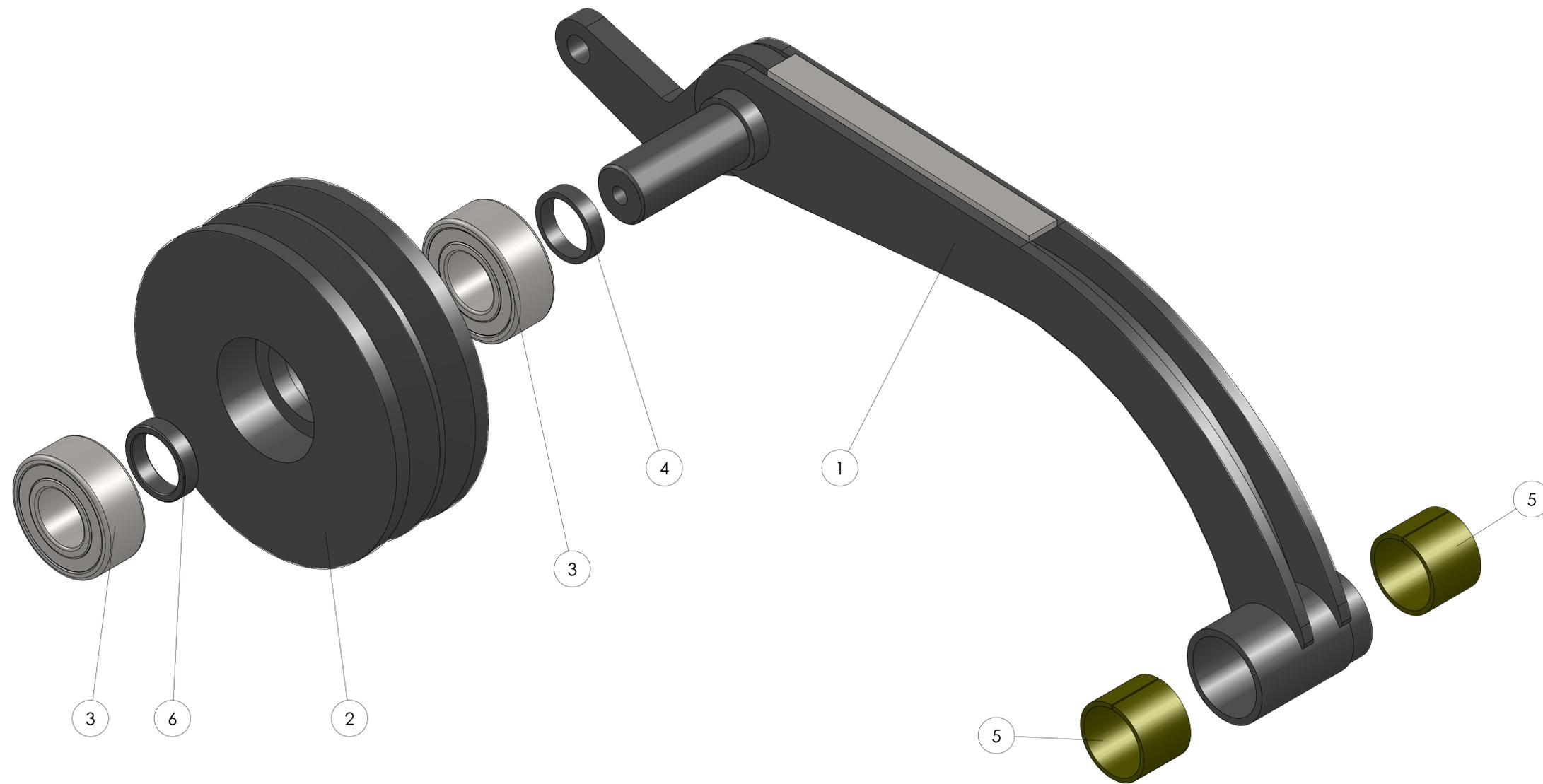
ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY.
1	QC160-6-1006	900980401	TAPERLOCK PULLEY	1
2	C260100	900980303	SPB DRIVE BELT	2
3	QC160-2-1007MK2	900960401	FAN ASSY	1
4	QC160-2-8MK3F	305020008	BEARING HOUSING	1
5	91040	91040	HEX HD BOLT	4
6	91203	91203	SPRING WASHER	2
7	90825	90825	HEX HD SET	5
8	91004	91004	SHAKEPROOF WASHER	7
9	91204	91204	SHAKEPROOF WASHER	6
10	91220F	91220F	HEX HEAD FINE THREAD BOLT	6
11	91045	91045	HEX HD BOLT	1
12	QC160-2-1001	900910182	MFC40	1
13	71040	71040	CAP HD BOLT	4
14	QC160-2-90	305020103	FLYWHEEL SPACER	1
15	12X10X70	12X10X70	KEY	1
16	EC150013	900980302	TAPERLOCK BUSH	1
17	71050-1.25	71050-1.25	FINE PITCH CAP HEAD	6
18	91202-R	91202-R	M12 LARGE WASHER	1
19	91245	91245	HEX HD BOLT	1
20	91003	91003	M10 S/WASHER	6
21	90803	90803	SPRING WASHER	4
22	90802	90802	FLAT WASHER	4
23	91070	91070	HEX HD BOLT	1
24	QC160-6-1022	900930407	DAMPER	1
25	QC160-6-125	305060141	TENSIONER	1
26	QC160-6-1016	900930410	MEDIUM R CLIP	1
27	QC160-2-1004	900870020	GREASE PIPE TENSIONER	1
28	60620	60620	M6x25 Button head	8
29	90602	90602	FLAT WASHER	10
30	QC160-6-101	305060116	PULLEY COVER BKT	1
31	QC160-6-98	305060113	DRIVE GUARD BKT	1
32	QC160-6-100	305060115	DRIVE GUARD	1
33	90603	90603	M6 S/WASHER	6
34	QC160-2-63	305020076	FLYWHEEL CLAMP	1
35	QC160-2-1002	900910183	22206 BEARING	1
36	QC160-2-1003	900890181	62 INTERNAL CIRCLIP	1
37	QC160-6-103	305060118	ENGINE PULLEY	1
38	QC160-2-26	305020034	SQUARE TO ROUND FAB	1
39	91002	91002	FLAT WASHER	17
40	91001	91001	NYLOC NUT	3
41	91202	91202	FLAT WASHER	10
42	91240	91240	HEX HD BOLT	4
43	QC160-2-120	305020133	4 CUTTER OFFSET FLYWHEEL	1
44	90802-R	90802-R	LARGE WASHER	1
45	91230	91230	HEX HD BOLT	3
46	QC160-6-88F	305060102	DAMPER TOP MOUNT	1
47	91201	91201	NYLOC NUT	3
48	QC160-2-157	305020172	HOOP SUPPORT	1
49	91025	91025	M10 X 25 SET	4
50	QC160-6-107	305060122	DRIVE GUARD	1
51	QC160-3-70	305030072	BRACE TUBE	1
52	912200	912200	HEX HD BOLT	1
53	QC160-6-105	305060120	EMGINE PLATE WELD ASSY	1
54	QC160-6-5F	305060005	TENSIONER ARM	1
55	QC160-2-150	305020165	FLYWHEEL BEARING PLATE	1
56	QC160-2-138	305020153	WRAP INFILL FAB	1
57	QC160-2-130	305020145	CC TOP	1
58	QC160-2-143	305020158	UPPER FAN COWL	1
59	QC160-2-152	305020167	PLUNGER MOUNT	1
60	QC160-2-160	305020175	FLYWHEEL LOCK	1
61	QC160-6-80F	305060092	TENSIONER MOUNT	1





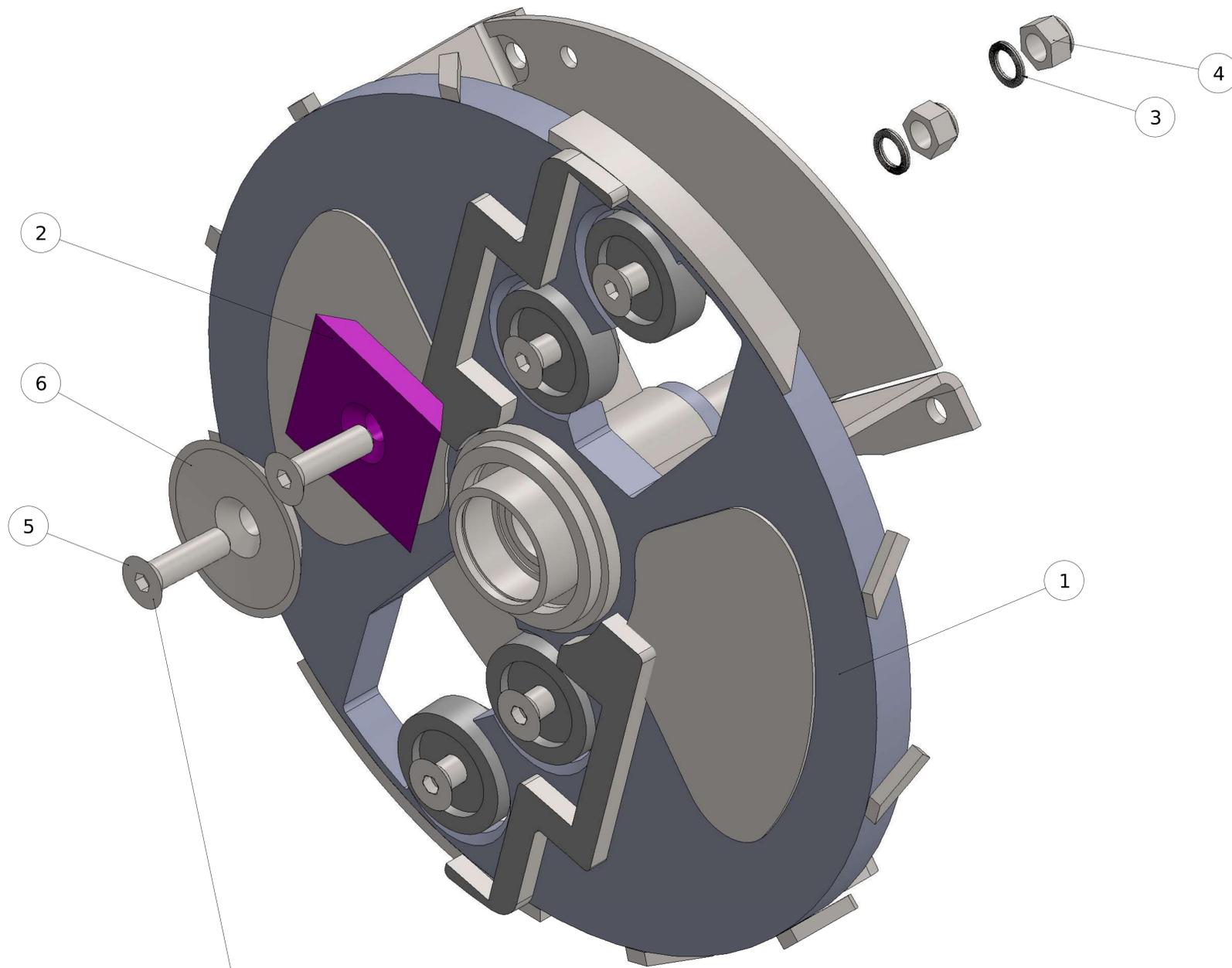
WHEN DETENSIONING BELTS-COMPRESS TENSIONER AND REFIT R CLIP TO ORIGINAL POSITION

ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	FLYWHEEL EXPLODED/QT.
1	QC160-6-88F	305060102	DAMPER TOP MOUNT	1
2	QC160-6-80F	305060092	TENSIONER MOUNT	1
3	QC160-6-5F	305060005	TENSIONER ARM	1
4	QC160-6-125	305060141	TENSIONER	1
5	QC160-6-1022	900930407	DAMPER	1
6	91002	91002	FLAT WASHER	4
7	91001	91001	NYLOC NUT	2
8	91070	91070	HEX HD BOLT	1
9	91040	91040	M10 BOLT	1
10	91202	91202	FLAT WASHER	2
11	91201	91201	NYLOC NUT	1
12	91240	91240	HEX HD BOLT	1



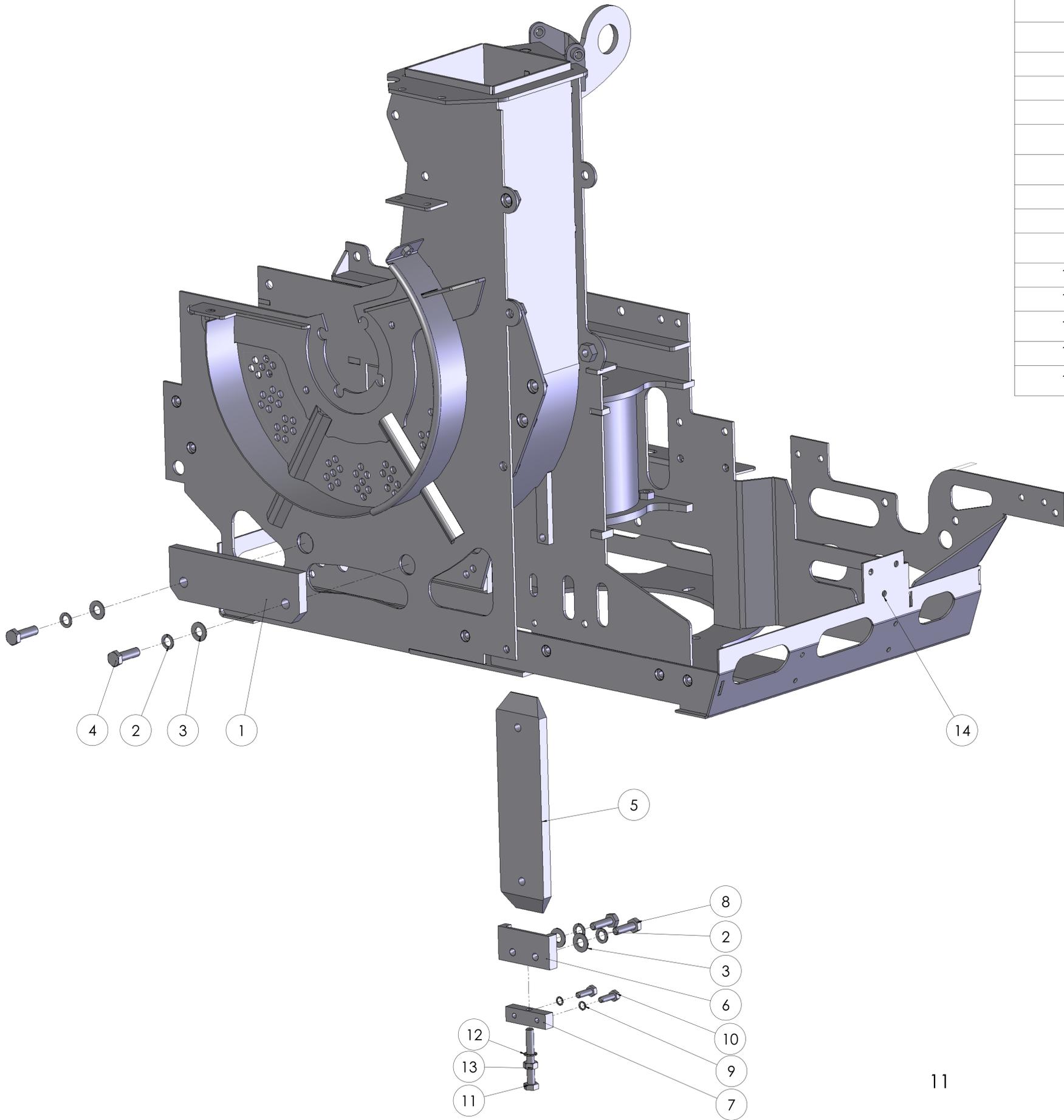
ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY
1	QC160-6-5F	305060005	TENSIONER ARM	1
2	QC160-6-1021	900980403	IDLER PULLEY	1
3	C252121	900910180	3205ZZ BEARING	2
4	QC160-6-90	305060105	PULLEY SPACER	1
5	QC160-6-1024	900910186	BRONZE BUSH	2
6	QC160-6-94	305060109	BEARING SPACER	1

REPLACER VIS ET ECROU
APRES CHAQUE DEMONTAGE



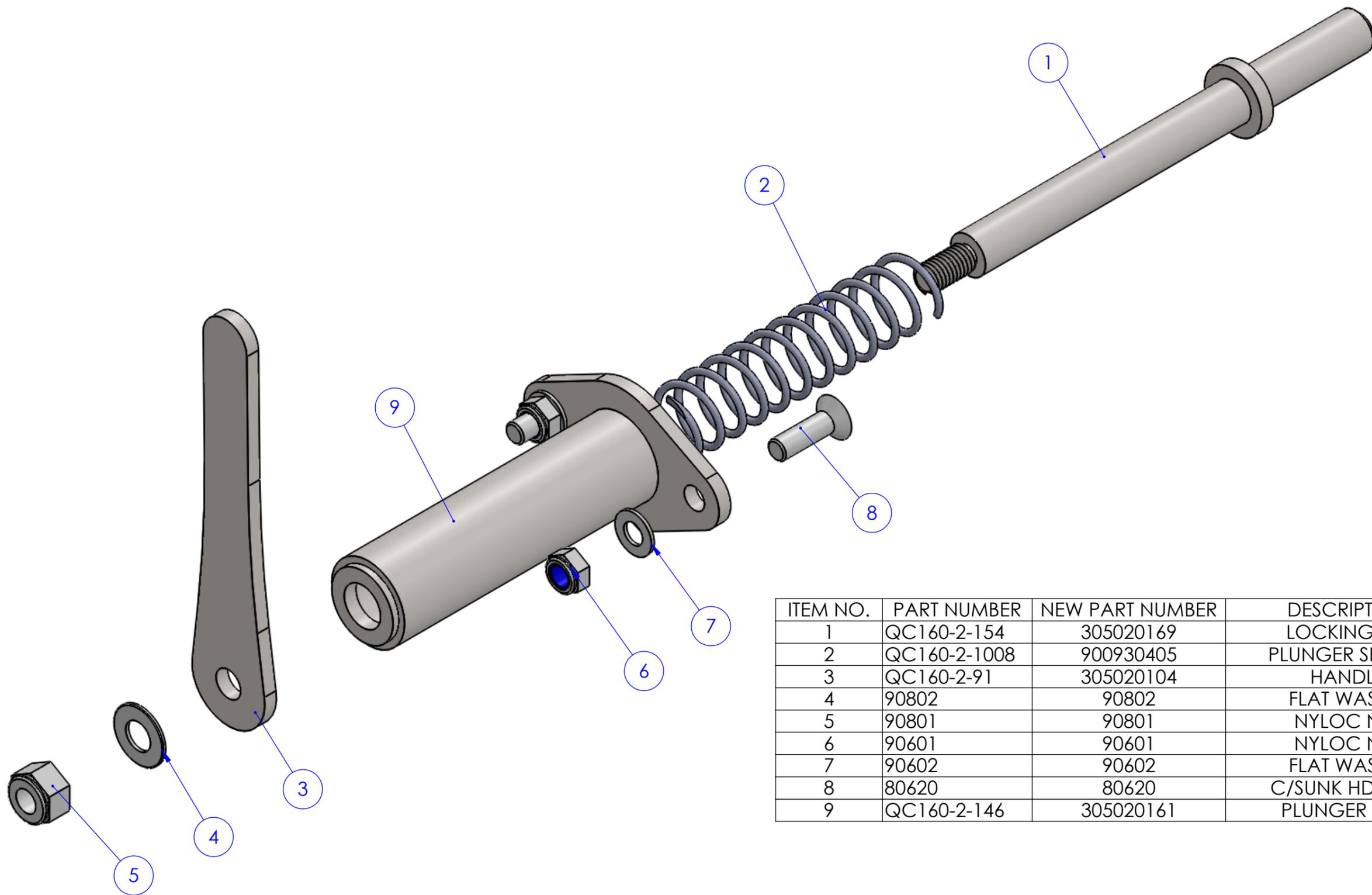
COUPLE DE SERRAGE 200NM

ITEM NO.	PARTNUMBER	NEW PART NUMBER	Description	FLYWHEEL AND CUTTERS QTY.
1	PQC160-2-120	305020133	4 CUTTER OFFSET FLYWHEEL	1
2	PQC160-2-37-2	305020045	QUAD CUTTER	4
3	P91602/N	91607	NORDLOCK WASHER	4
4	P91601	91601	NYLOC NUT	4
5	P81655	81650	M16 C/S HD	4
6	PC202503	104020004	ROUND CUTTER	4

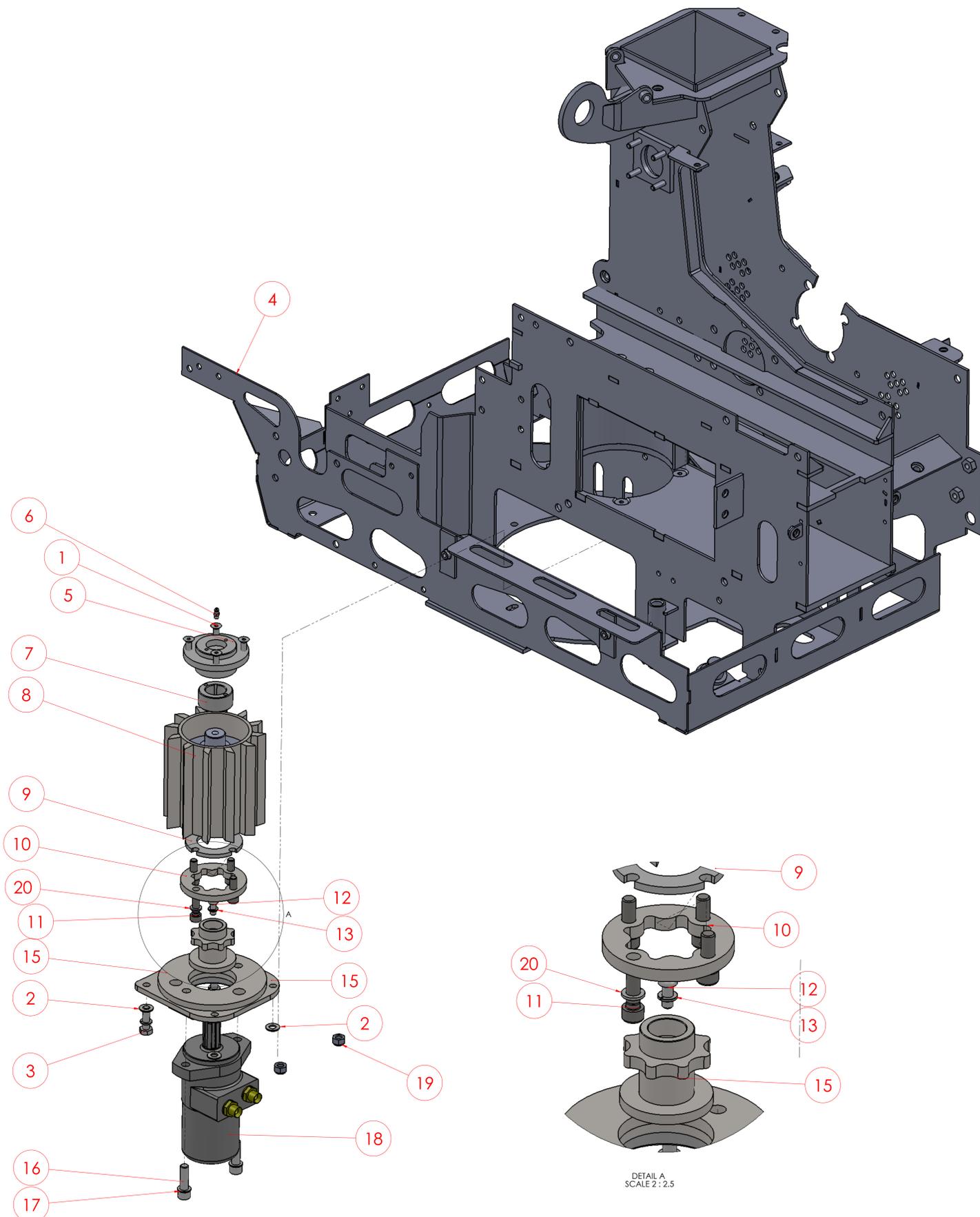


ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	Default/QTY.
1	EC130-2-27	102020027	HORIZONTAL SHEARBAR	1
2	91203	91203	SPRING WASHER	4
3	91202	91202	FLAT WASHER	4
4	91240	91240	HEX HD BOLT	2
5	EC35-2-43	103020043	HORIZONTAL S/BAR	1
6	CM170-2-32	101020033	SHEARBAR CLAMP	1
7	CM170-2-37	101020038	SHEARBAR LOCK	1
8	91035	91035	HEX HD BOLT	2
9	90804	90804	SHAKEPROOF WASHER	2
10	90825	90825	HEX HD SET	2
11	91075	91075	HEX HEAD SET	1
12	91004	91004	SHAKEPROOF WASHER	1
13	91001=P	91001=P	M10 plain nut	1
14	QC160-1-104	305010129	C/C-TURNTABLE FAB	1

SHEARBARS

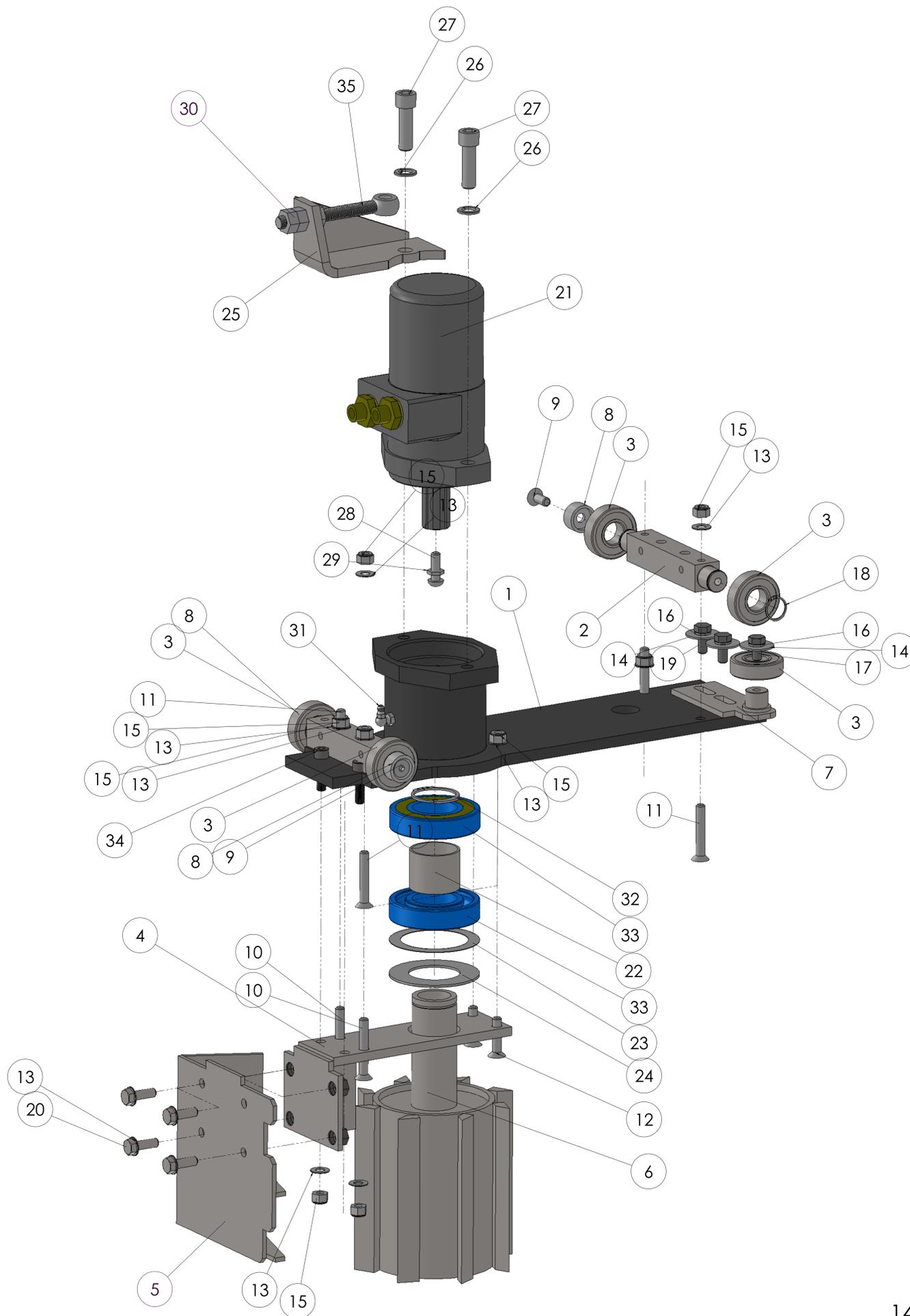


ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY.
1	QC160-2-154	305020169	LOCKING PIN	1
2	QC160-2-1008	900930405	PLUNGER SPRING	1
3	QC160-2-91	305020104	HANDLE	1
4	90802	90802	FLAT WASHER	1
5	90801	90801	NYLOC NUT	1
6	90601	90601	NYLOC NUT	2
7	90602	90602	FLAT WASHER	2
8	80620	80620	C/SUNK HD BOLT	2
9	QC160-2-146	305020161	PLUNGER TUBE	1

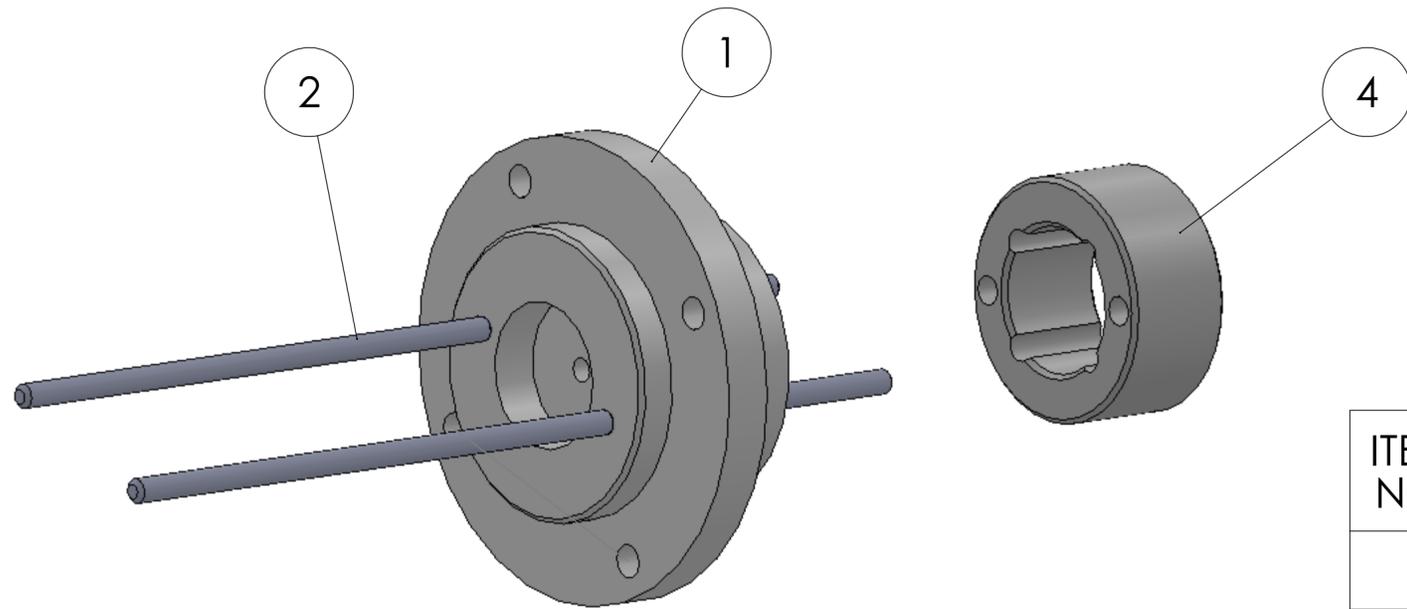


ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY
1	80825	80825	C/S HD BOLT	4
2	91002	91002	FLAT WASHER	4
3	91035	91035	HEX HD BOLT	2
4	QC160-1-104	305010129	CHIPPER CHAMBER/ROLLERBOX FRAME	1
5	QC160-3-40	305030040	BUSH HOUSING	1
6	GNS500	GNS500	GREASE NIPPLE	1
7	QC160-3-41	305030041	NYLON BUSH	1
8	QC160-3-32.MK2	305030032	FIXED ROLLER	1
9	QC160-3-58	305030060	SPACER DISC	1
10	QC160-3-60	305030062	DRIVE PLATE	1
11	71030-12.9	71030-12.9	12.9 CAP HD BOLT	4
12	60820	60820	BUTTON HD BOLT	1
13	90803	90803	SPRING WASHER	1
14	QC160-3-57F	305030058	DRIVE SPLINE	1
15	QC160-3-11	305030011	MOTOR PLATE FAB	1
16	71240	71240	M12 CAP HD	2
17	91203	91203	SPRING WASHER	2
18	C200207-1	900990301	BOTTOM ROLLER MOTOR	1
19	91001	91001	NYLOC NUT	2
20	91003	91003	M10 S/WASHER	6

FIXED ROLLER DRIVE

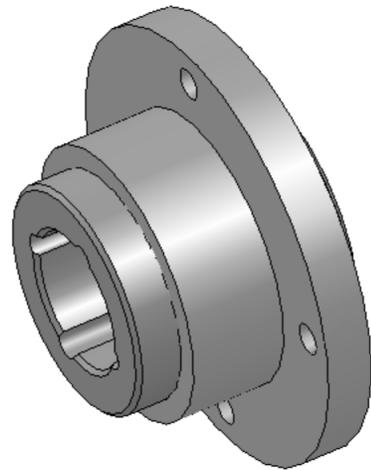


ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY
1	QC160-3-15MK2	305030015	ROLLER SLIDE PLATE	1
2	QC160-3-19MK2	305030019	ROLLER AXLE	2
3	QC160-3-1002	900910184	BEARING (6204ZZ)	5
4	QC160-3-20MK2	305030020	GUIDE MTG PLATE	1
5	QC160-3-24	305030024	GUIDE FIXING PLATE	1
6	QC160-3-31	305030031	TOP ROLLER	1
7	QC160-3-44F	305030044	GUIDE ROLLER BKT	1
8	QC160-3-43	305030043	NYLON ROLLER	3
9	80820	80820	C/S HD BOLT	3
10	80855	80855	C/S HD BOLT	2
11	80850	80850	C/S HD BOLT	4
12	80835	80835	C/S HD BOLT	2
13	90802	90802	FLAT WASHER	14
14	90802-R	90802-R	LARGE WASHER	3
15	90801	90801	NYLOC NUT	10
16	90803	90803	SPRING WASHER	3
17	90816	90816	HEX HD BOLT	1
18	QC160-3-1003	900890182	20 EXT CIRCLIP	1
19	90820	90820	M8 HEX HD	2
20	90825	90825	HEX HD BOLT	4
21	C200207-1	900990301	HYDRAULIC MOTOR	1
22	QC160-3-46	305030047	SPACER	1
23	EC130-3-36	102030036	SHIM	1
24	EC130-3-35	102030035	END PLATE	1
25	QC160-3-47MK2	305030048	SPRING ANCHOR	1
26	91203	91203	SPRING WASHER	2
27	71240	71240	M12 CAP HD	2
28	60825	60825	BUTTON HD BOLT	1
29	90801PT	90801PT	M8 PLAIN THIN NUT	1
30	91201-P	91201-P	M12 plain nut	3
31	GNS690	GNS690	GREASE NIPPLE	1
32	QC160-3-1004	900890183	40 EXT CIRCLIP	1
33	C252119	900910123	ROLLER BEARING 6208RS	2
34	70830	70830	CH BOLT	2
35	QC160-1-1041	900930404	SWING BOLT	1



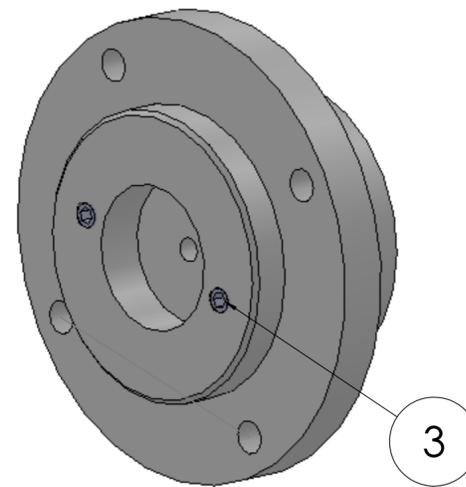
1- USE 2 5MM RODS TO LOCATE BUSH INTO HOUSING

2- PRESS BUSH 2/3RDS INTO HOUSING AND REAM 30MM
-REMOVE DEBRIS

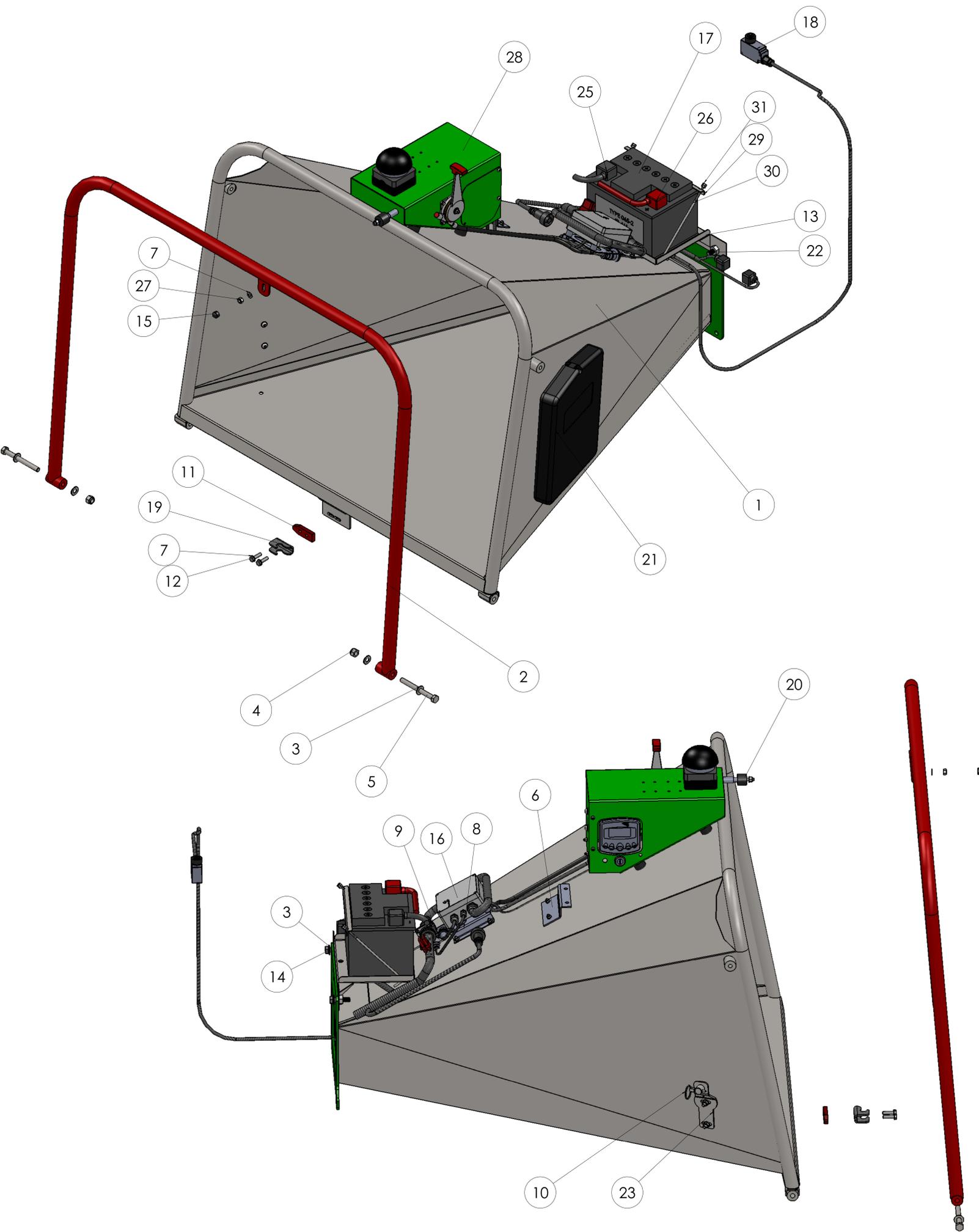


NOTE:5MM RODS CAN BE USED TO REMOVE BUSH FROM HOUSING

3- PRESS BUSH FULLY INTO HOUSING AND FIT GRUBSCREW FLUSH WITH TOP OF HOUSING

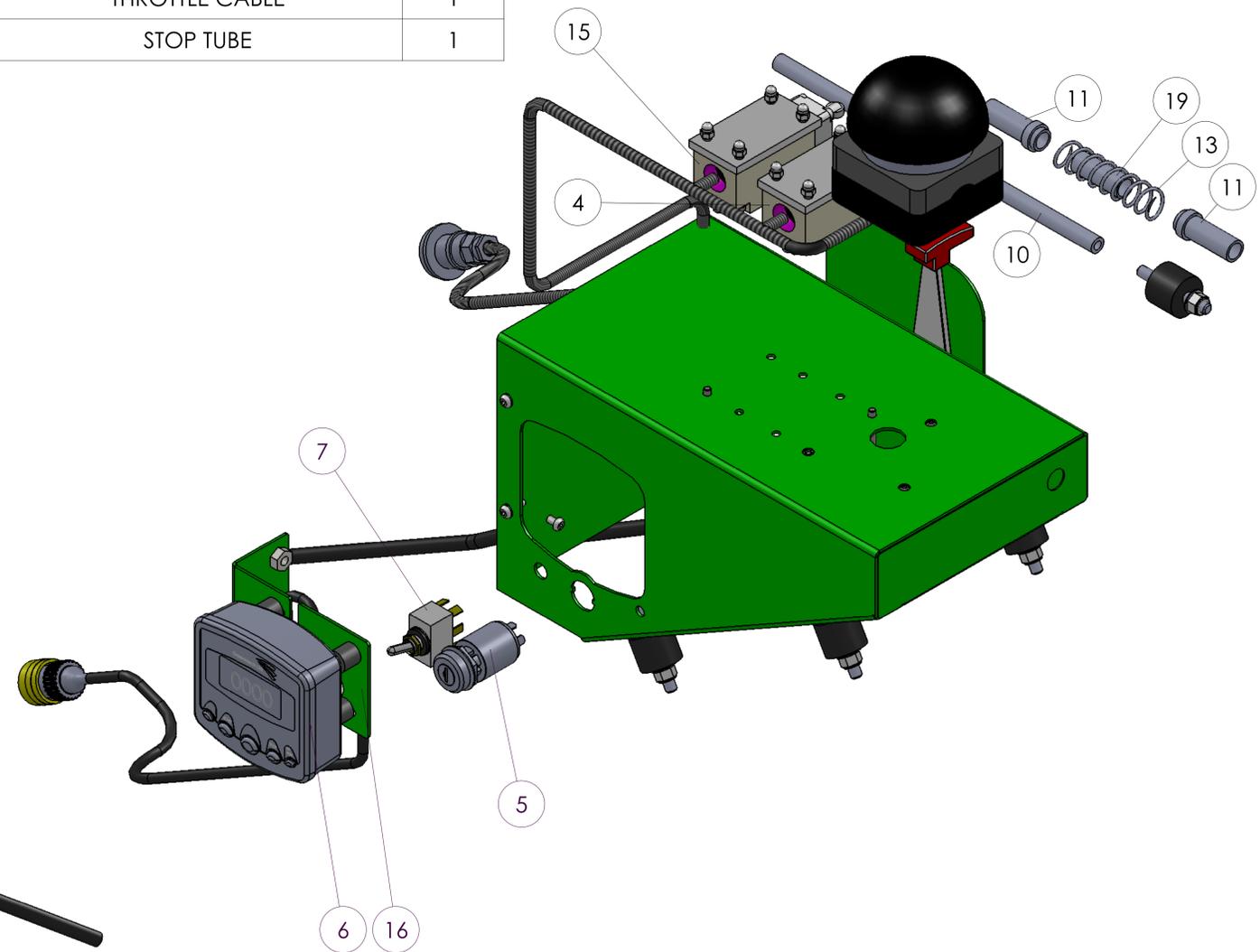
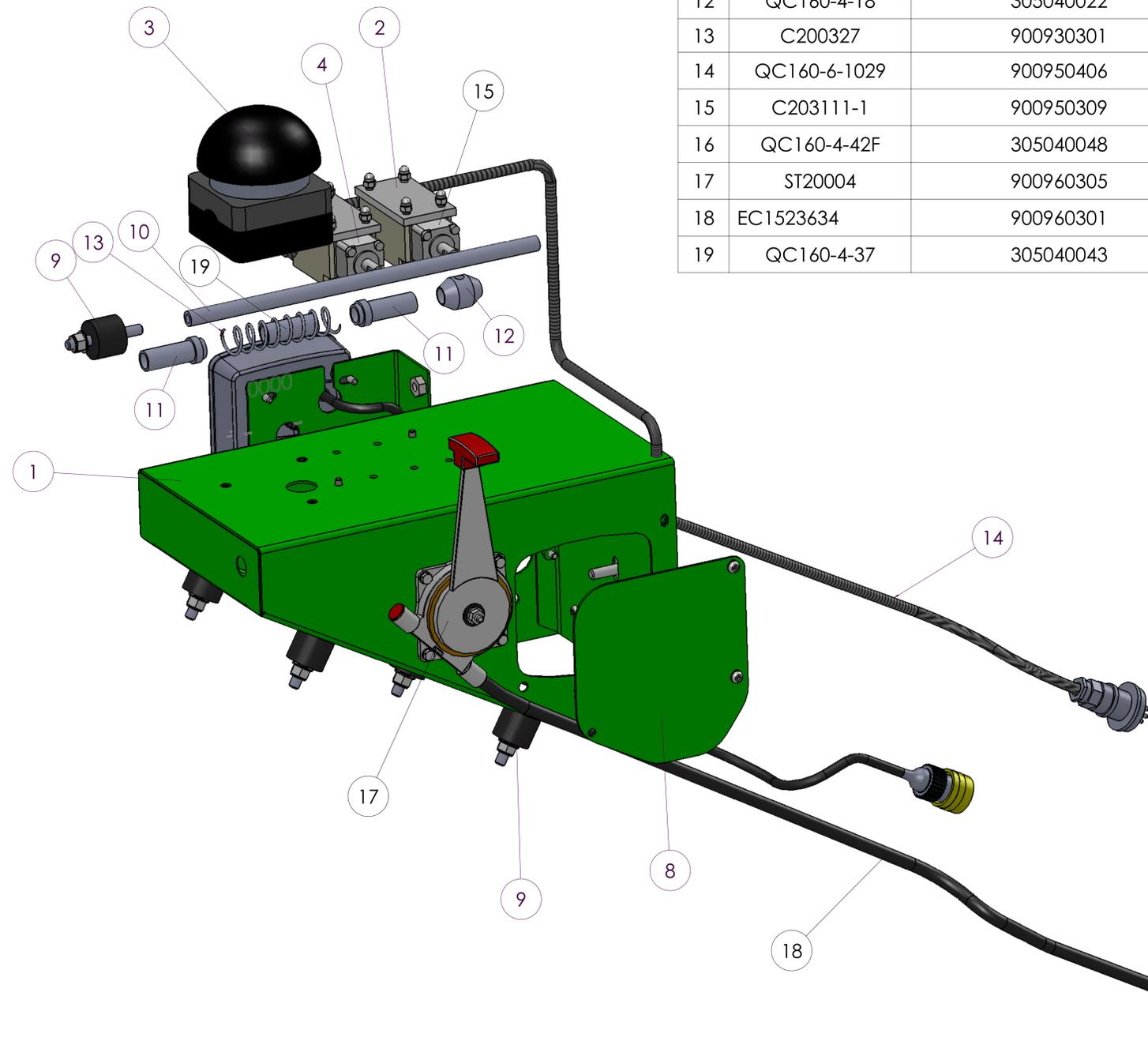


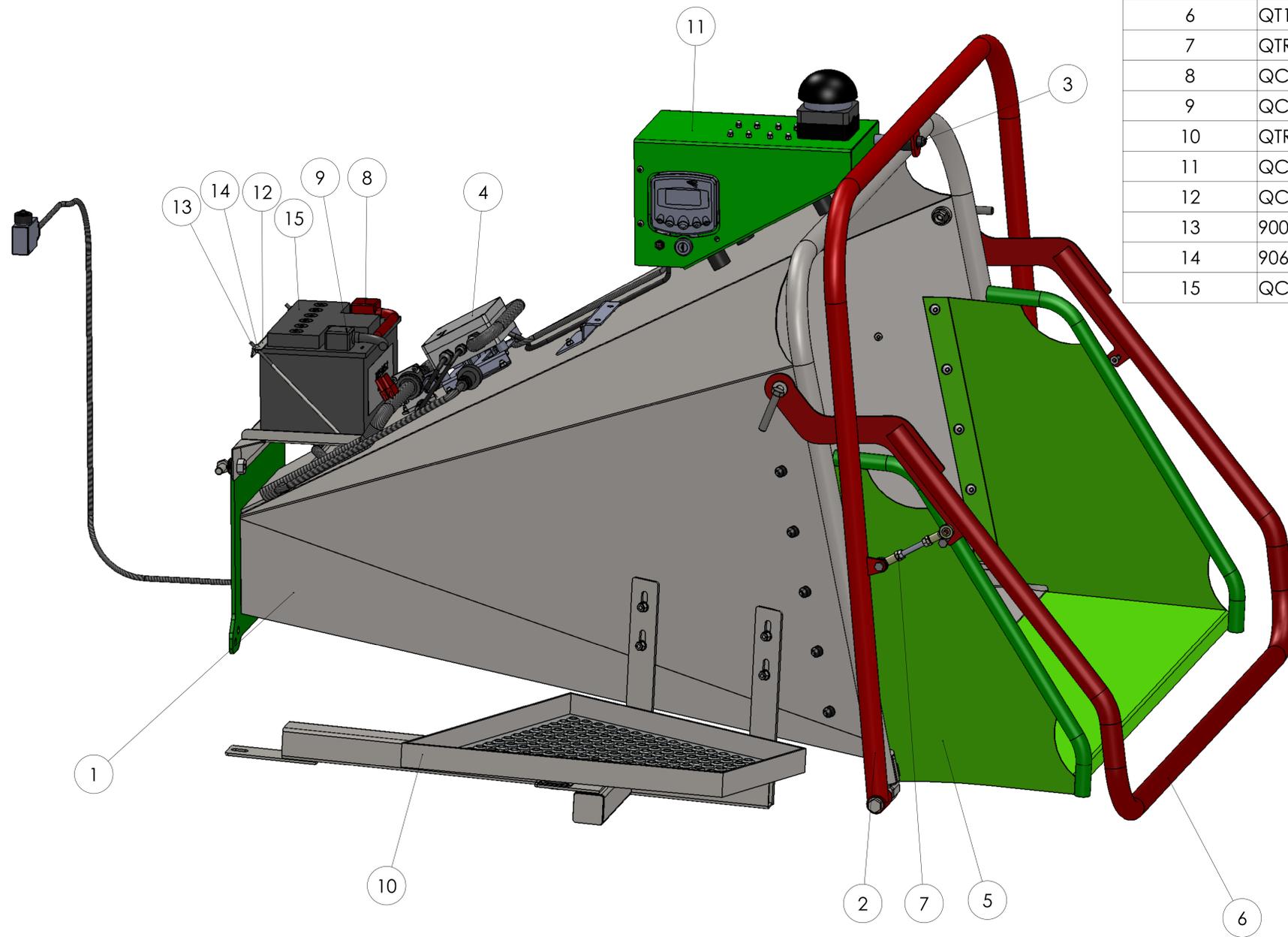
ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	Default/ QTY.
1	QC160-3-40	305030040	BUSH HOUSING	1
2	QC160-3-80	305030082	LOCATING ROD	2
3	40620	40620	GRUBSCREW	2
4	QC160-3-41	305030041	BUSH	1



ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY
1	QC160-4-1	305040001	INFEEED CHUTE	1
2	QC160-4-7	305040009	CONTROL BAR	1
3	91202	91202	FLAT WASHER	6
4	91201	91201	NYLOC NUT	2
5	912120	912120	HEX HD BOLT	2
6	QC160-4-22	305040026	BRIDGE BKT	1
7	90802	90802	FLAT WASHER	9
8	QC160-6-51	305060061	J BOX BKT	1
9	ST1928-6-24	105060030	HARNES BKT	1
10	EC150021-1	900900297	LYNCH PIN	1
11	QC160-4-26	305040031	LATCH GUIDE	1
12	90830	90830	M8 x 30 BOLT	2
13	QC160-1-18	305010022	BATTERY TRAY	1
14	91203	91203	SPRING WASHER	2
15	QC160-4-1009	104020007	M8 NUT CAP	5
16	QC160-6-1028	900950411	JUNCTION BOX	1
17	QC160-6-1002	900950409	065-2 48AH BATTERY	1
18	C200206	900950300	MICROSWITCH	1
19	QC160-4-1011	900900405	LATCH	1
20	SI20014	900930303	BOBBIN	5
21	C170409	900880101	DOCUMENT CASE	1
22	91245	91245	HEX HD BOLT	2
23	QC160-5-3F	305050005	DISCHARGE DOCK BKT	1
25	QC160-6-1035	900950413	NEG. BATTERY LEAD	1
26	QC160-6-1034	900950412	POS. BATTERY LEAD	1
27	90801	90801	NYLOC NUT	7
28	QC160-4-10MK2 F	305040013	CONTROL BOX	1
29	QC160-6-104	305060119	BATTERY CLAMP	1
30	900870007	900870007	BATTERY CLAMP ROD	2
31	90601-P	90601-P	M6 PLAIN NUT	4

ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	Built up/QTY.
1	QC160-4-10MK2F	305040013	CONTROL BOX	1
2	MK2ST1928-4-73	303040075	BOLTING PLATE	2
3	QC160-6-1003	900950405	RESET SWITCH	1
4	C203111	900950302	REVERSE LIMIT SWITCH	1
5	EC1523631-2	900950303	ON/OFF SWITCH	1
6	QC160-6-1040	900950407	CHIPPER PLUS CONTROLLER	1
7	S460714-2	900950305	TRACK/CHIP SWITCH QUADTRAK ONLY	1
8	QC160-4-41	305040047	COVER PLATE	1
9	S120014	900930303	BOBBIN	5
10	QC160-4-16	305040020	SLIDE ROD	1
11	QC160-4-17	305040021	SPRING TUBE	2
12	QC160-4-18	305040022	STRIKER BOSS	1
13	C200327	900930301	SPRING D12770	1
14	QC160-6-1029	900950406	SWITCH HARNESS	1
15	C203111-1	900950309	STOP LIMIT SWITCH	1
16	QC160-4-42F	305040048	RDS MOUNT	2
17	ST20004	900960305	THROTTLE LEVER	1
18	EC1523634	900960301	THROTTLE CABLE <td>1</td>	1
19	QC160-4-37	305040043	STOP TUBE	1

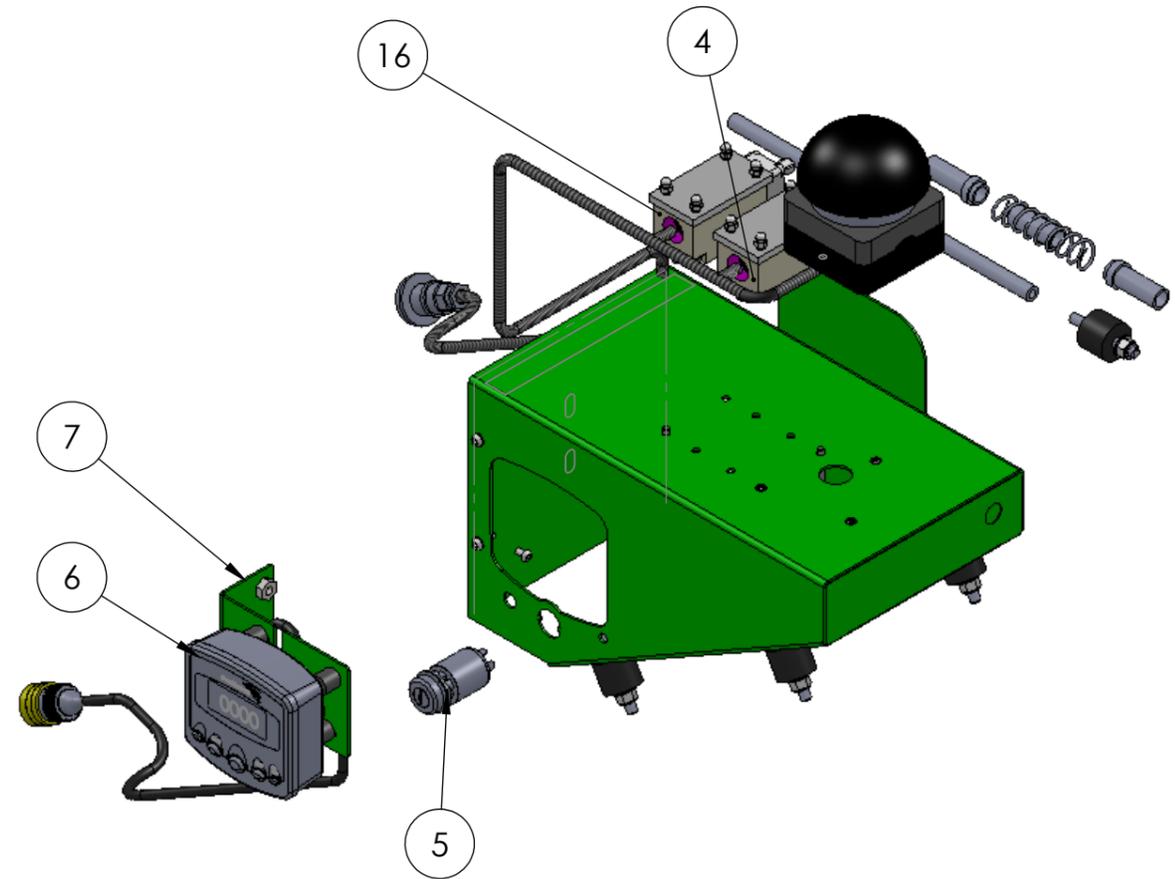
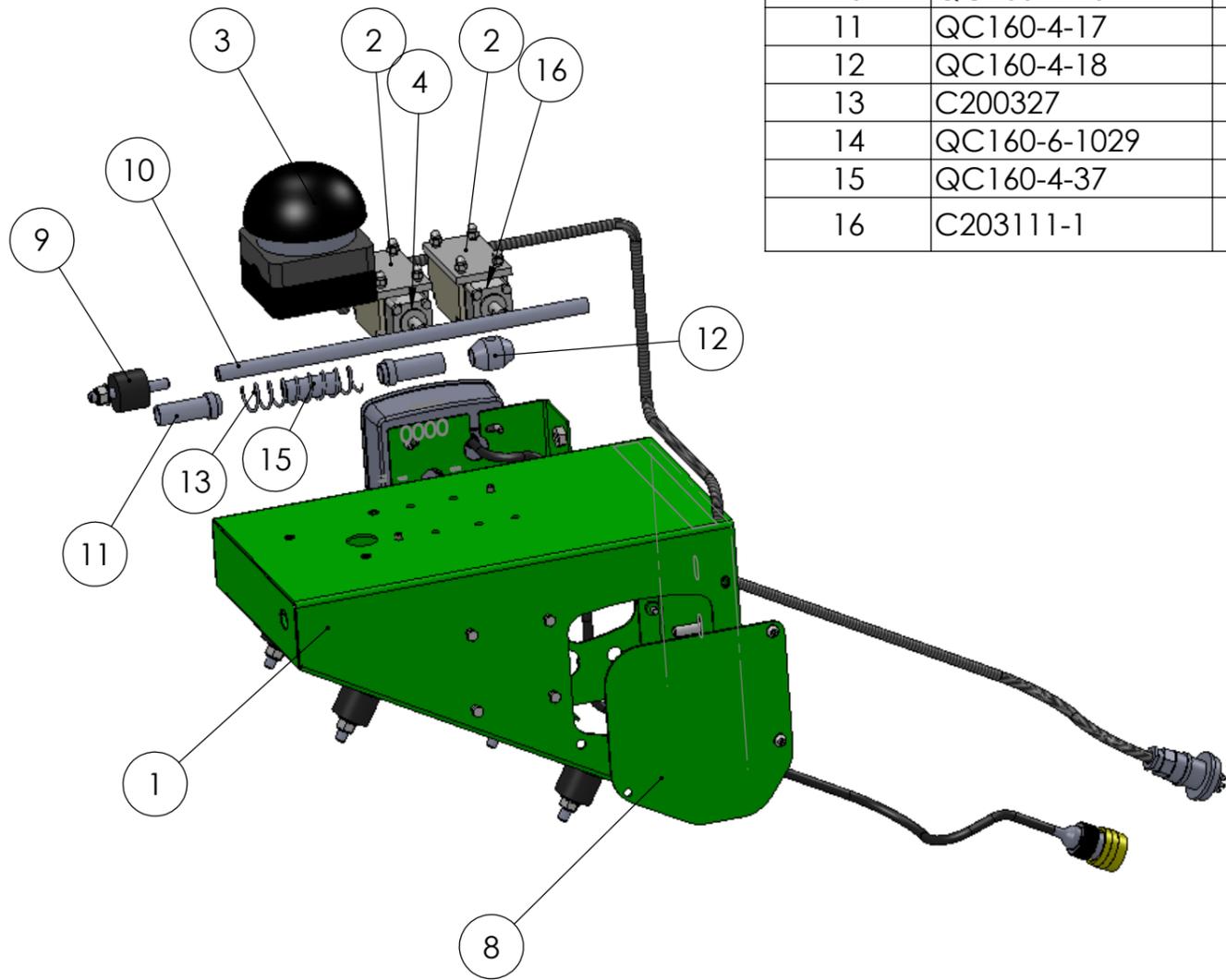


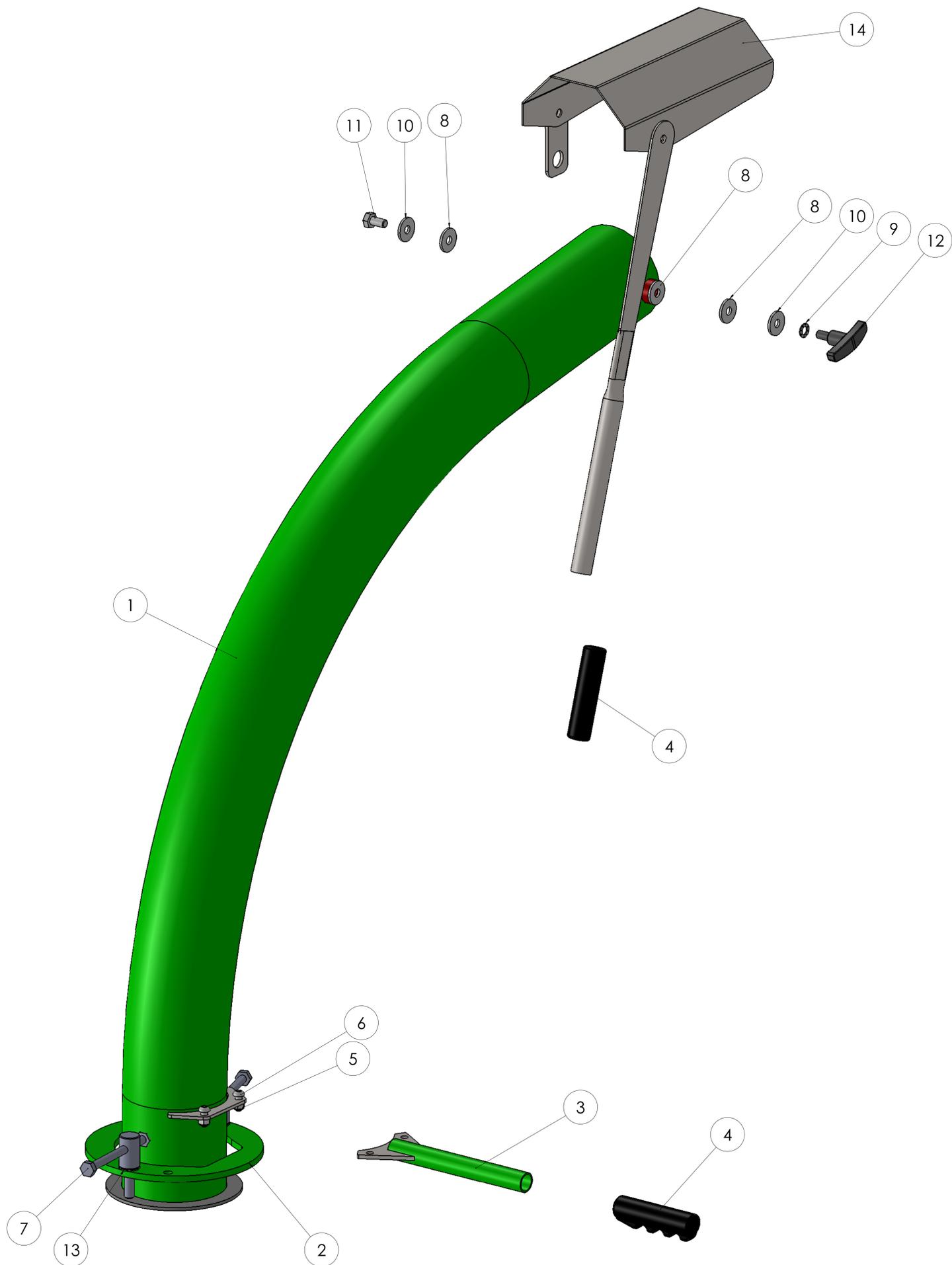


ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY.
1	QC160-4-1	305040001	INFEED CHUTE	1
2	QC160-4-7-QTRAK	305040010	CONTROL BAR	1
3	QC160-4-1009	104040007	M8 NUT CAP	1
4	QC160-6-1028	900950411	JUNCTION BOX	1
5	QTRAK-049F	305040091	FIXED INFEED FLAP	1
6	QT160-4-037MK2F	305040088	LOWER CONTROL BAR	1
7	QTRAK-080	104020008	CONTROL BAR LINK	2
8	QC160-6-1034	900950412	POS. BATTERY LEAD	1
9	QC160-6-1035	900950413	NEG. BATTERY LEAD	1
10	QTRAK-023F	305040075	OPERATOR PLATFORM	1
11	QC160-4-10MK2	305040013	CONTROL BOX	1
12	QC160-6-104	305060119	BATTERY CLAMP	1
13	900870007	900870007	BATTERY CLAMP ROD	2
14	90601-P	90601-P	M6 PLAIN NUT	4
15	QC160-6-1002	900950409	065-2 48AH BATTERY	1

MK2 INFEED CHUTE QUADTRAK

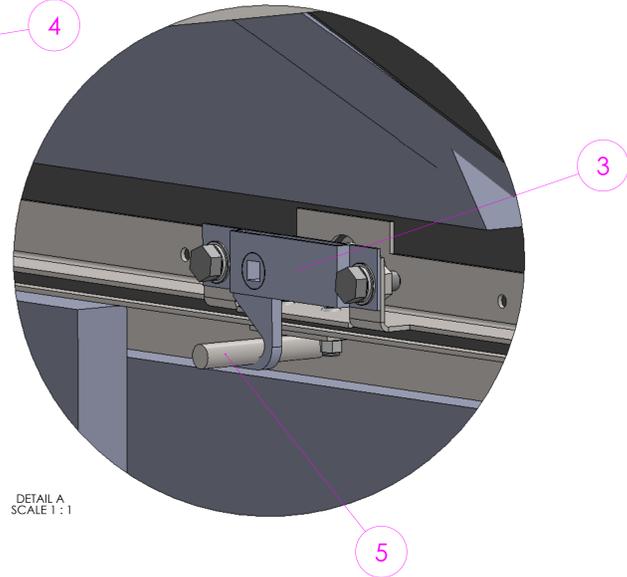
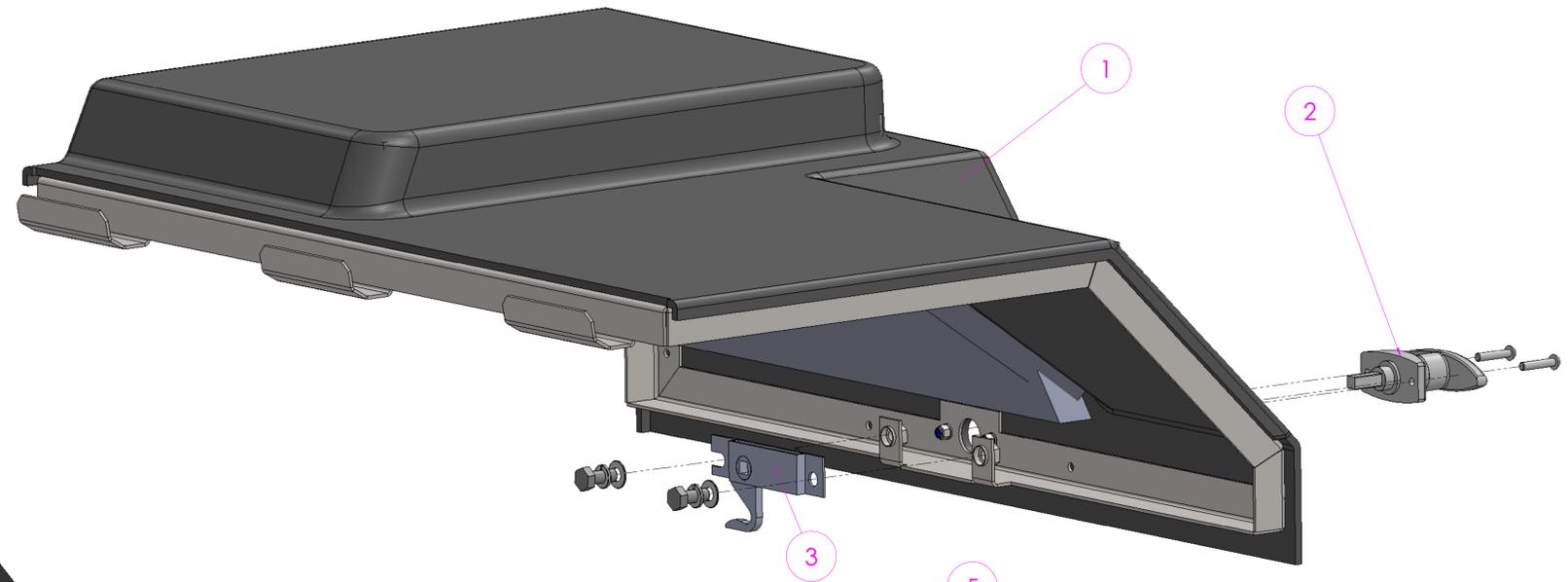
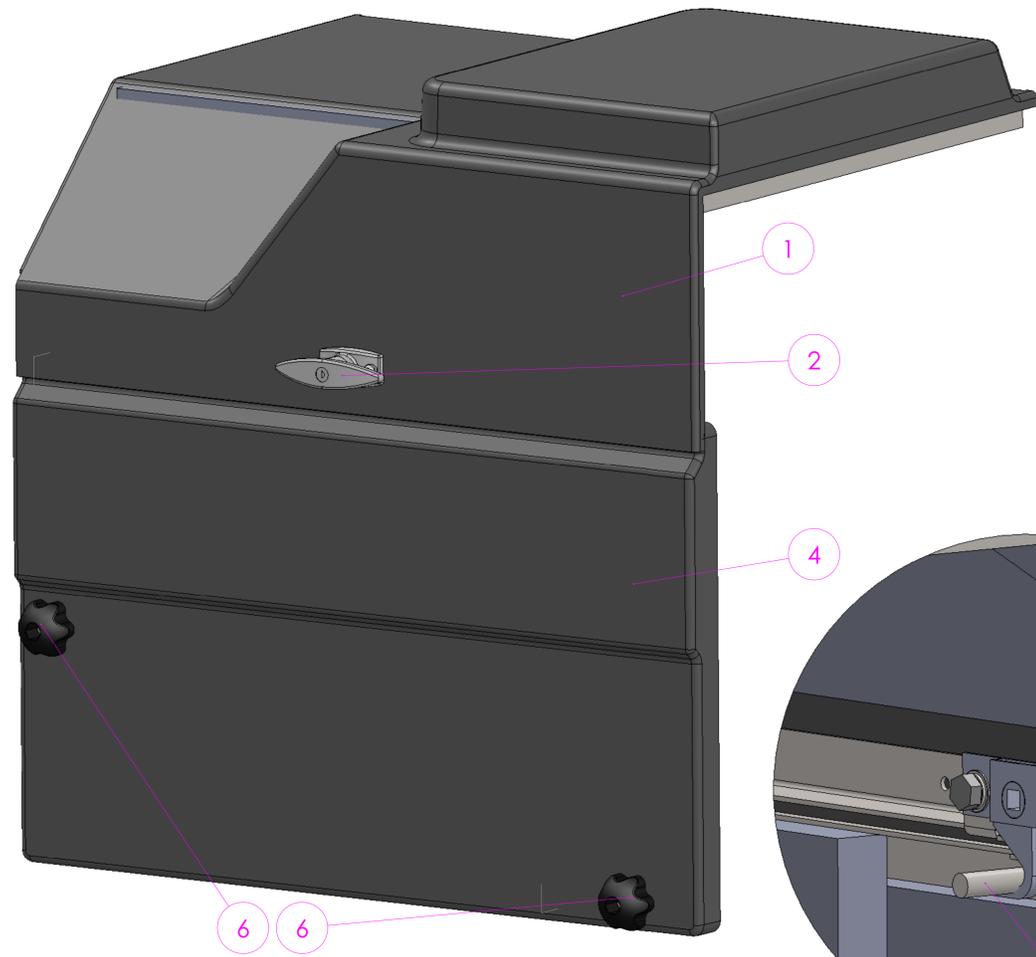
ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	Built up/QTY.
1	QC160-4-10MK2F	305040013	CONTROL BOX	1
2	MK2ST1928-4-73	303040075	BOLTING PLATE	2
3	QC160-6-1003	900950405	RESET SWITCH	1
4	C203111	900950302	REVERSE LIMIT SWITCH	1
5	EC1523631-2	900950303	ON-OFF SWITCH	1
6	QC160-6-1040	900950407	CHIPPER PLUS CONTROLLER	1
7	QC160-4-42F	305040048	RDS MOUNT	1
8	QC160-4-41	305040047	COVER PLATE	1
9	S120014	900930303	BOBBIN	5
10	QC160-4-16	305040020	SLIDE ROD	1
11	QC160-4-17	305040021	SPRING TUBE	2
12	QC160-4-18	305040022	STRIKER BOSS	1
13	C200327	900930301	SPRING D12770	1
14	QC160-6-1029	900950406	SWITCH HARNESS	1
15	QC160-4-37	305040043	STOP TUBE	1
16	C203111-1	900950309	REVERSE LIMIT SWITCH	1



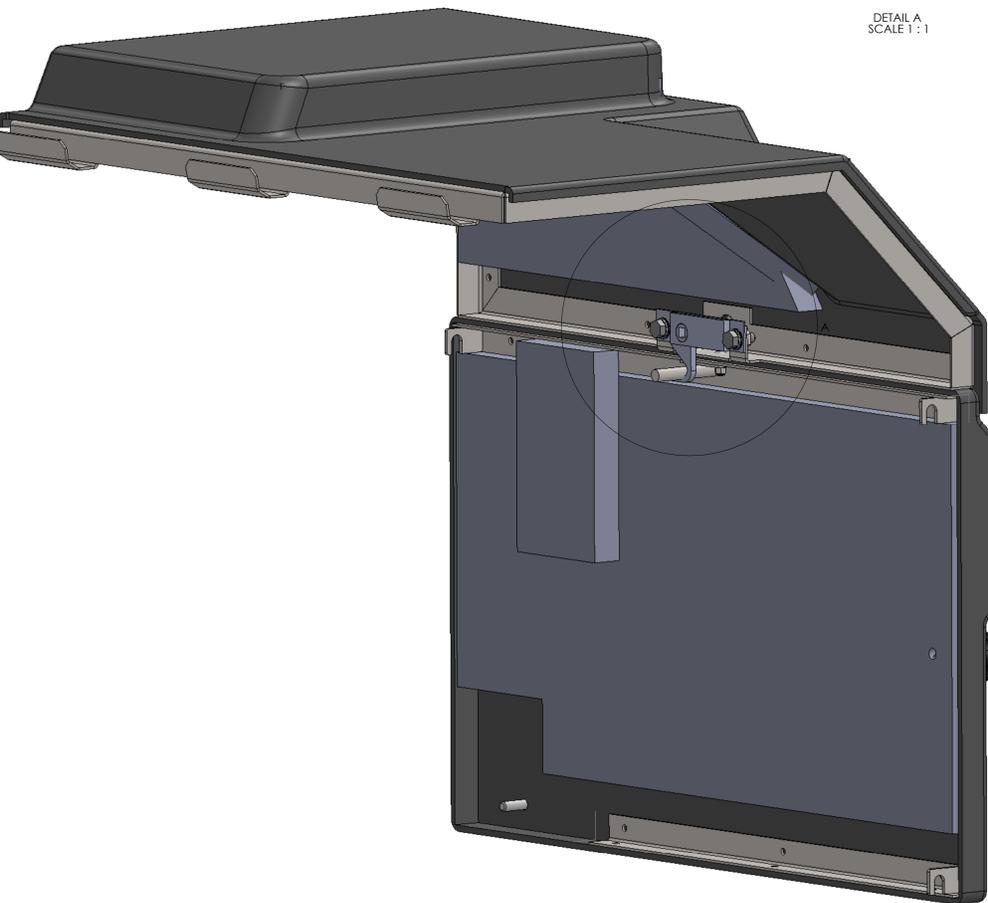
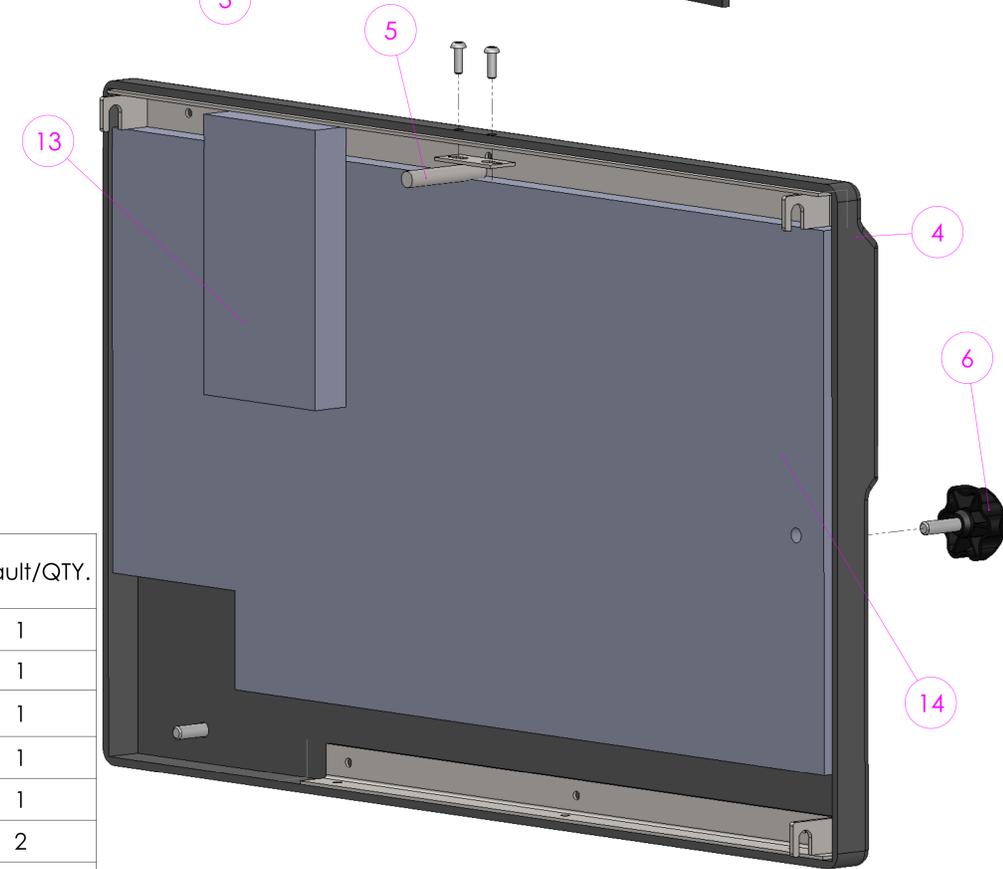


ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	QTY.
1	EC15005-1-F	102050020	DISCHARGE CHUTE FAB	1
2	ARB150-5-04	302050005	DISCHARGE CLAMP RING	1
3	ARB150-5-05	302050006	CHUTE HANDLE ASSY	1
4	9227	900900303	PLASTIC HANDLE GRIP	2
5	90801	90801	M8 Nyloc nut	2
6	60820	60820	BUTTON HD BOLT	2
7	C200613	104020010	TEE BOLT	2
8	91002-N	91002-N	NYLON WASHER	4
9	91004	91004	SHAKEPROOF WASHER	1
10	91002-R	91002-R	LARGE WASHER	2
11	91020	91020	HEX HD BOLT	1
12	C180104	900900302	TEE HANDLE	1
13	91202	91202	FLAT WASHER	2
14	QC160-5-9	303050012	FLAP FABRICATION	1

EC15005-1-F QC160 DISCHARGE CHUTE

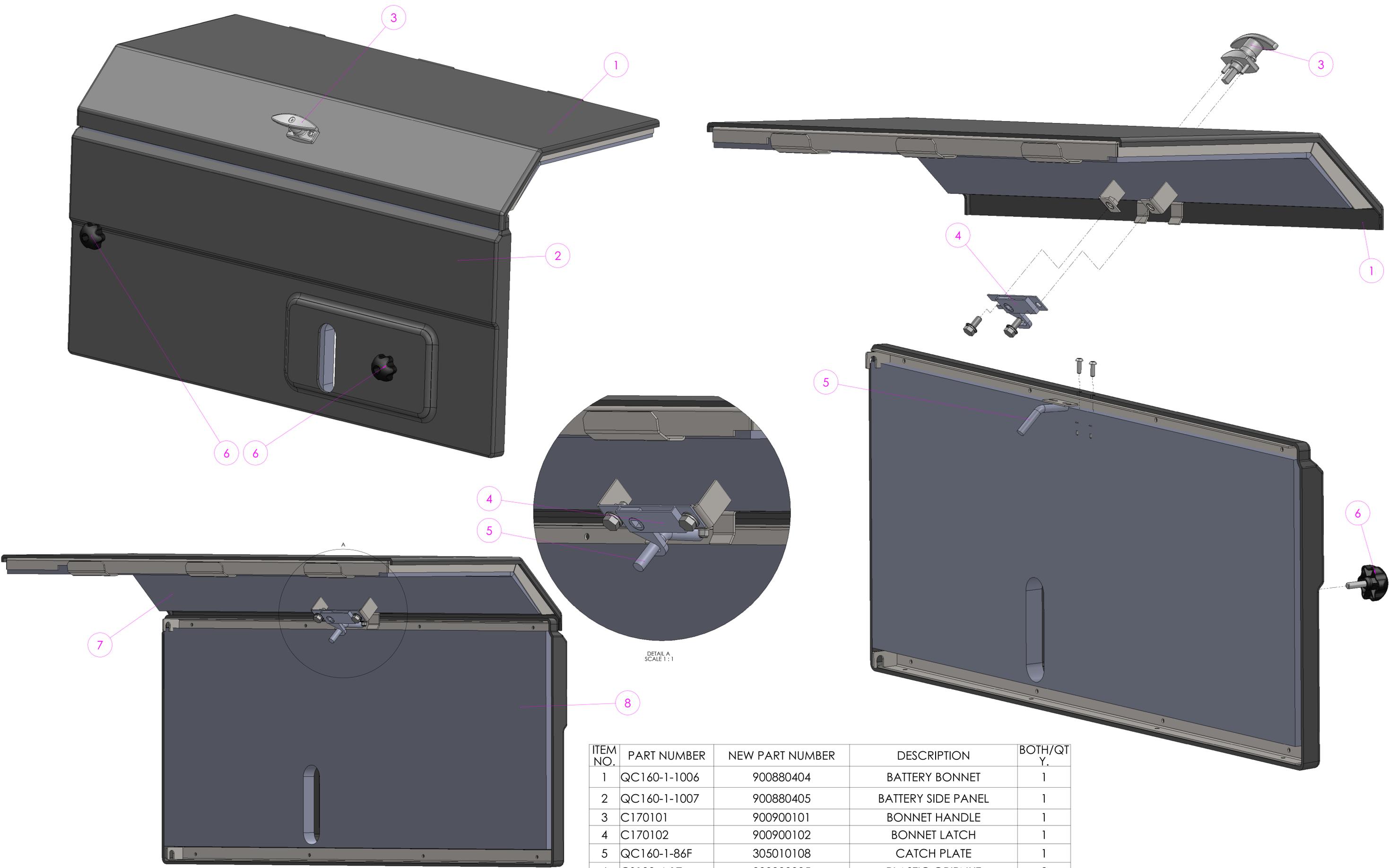


DETAIL A
SCALE 1 : 1



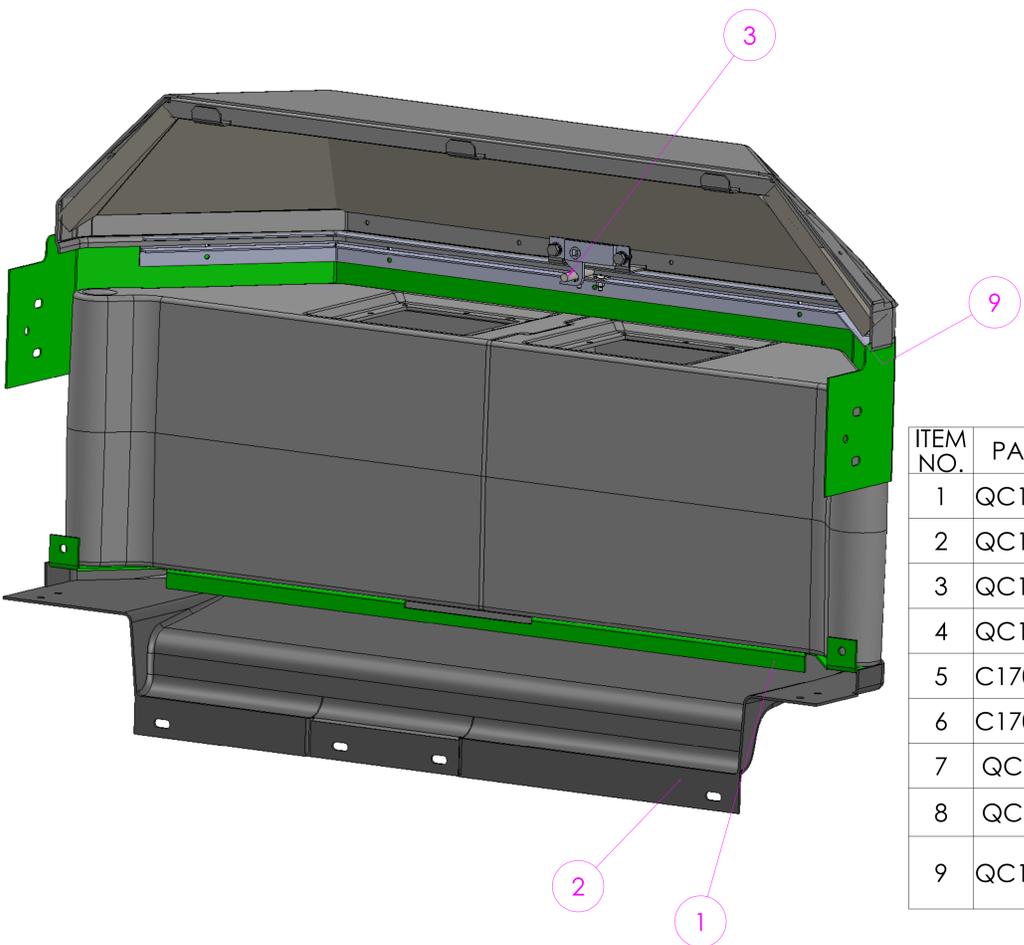
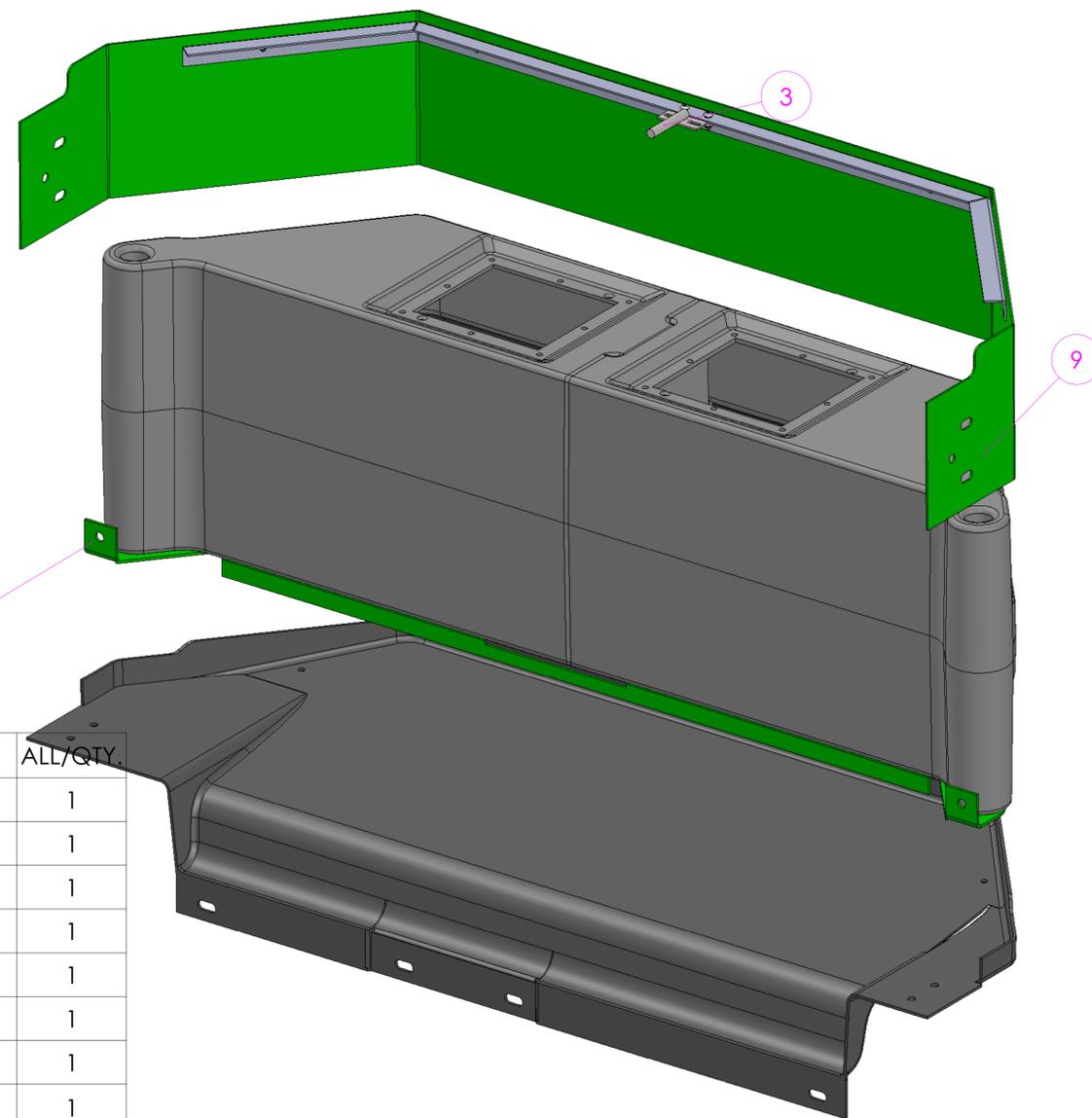
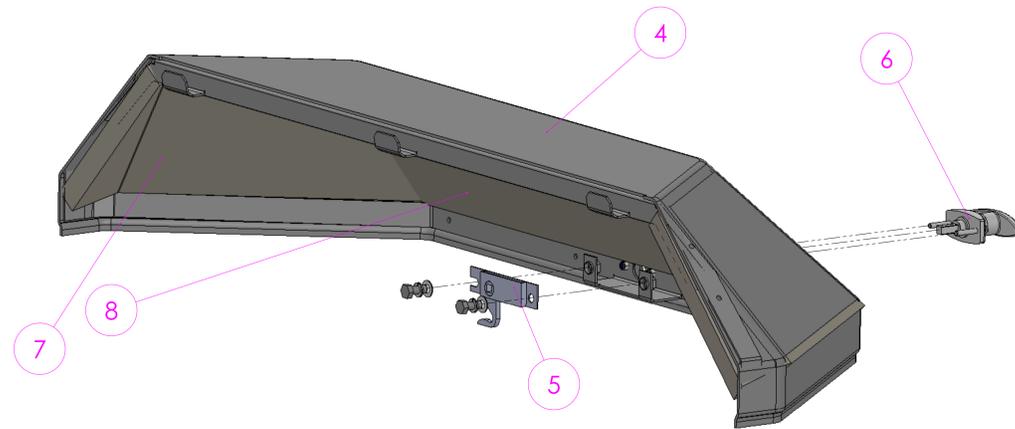
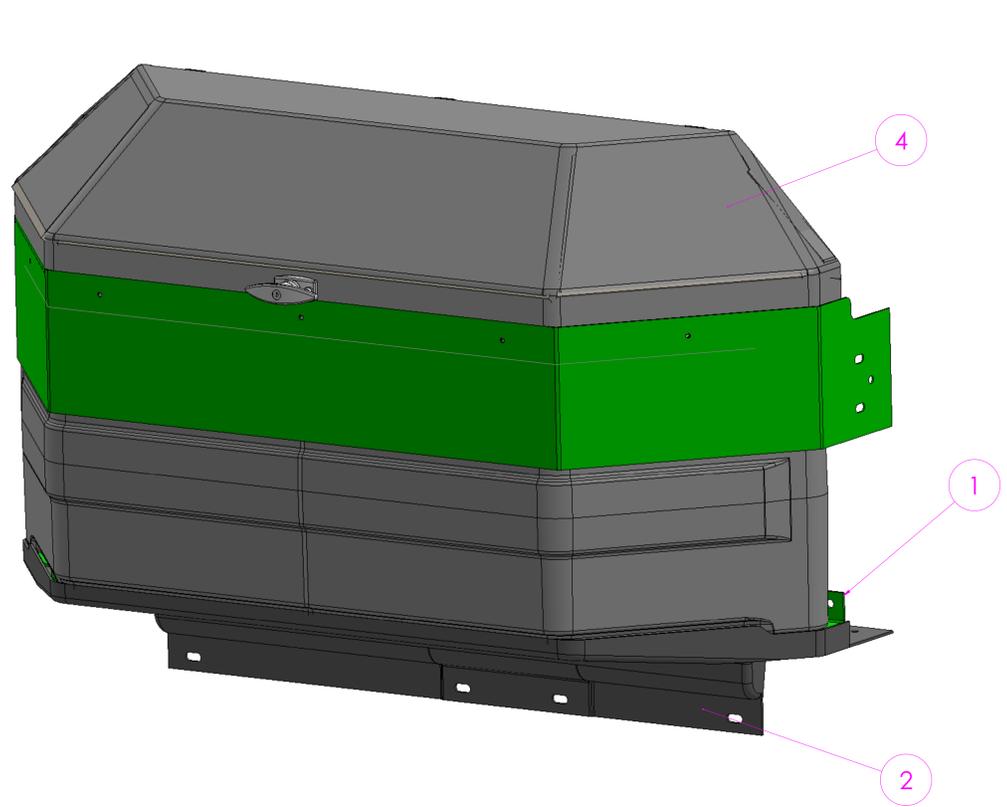
ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	Default/QTY.
1	QC160-1-1004	900880402	ENGINE BONNET	1
2	C170101	900900101	BONNET HANDLE	1
3	C170102	900900102	BONNET LATCH	1
4	QC160-1-1005	900880403	ENGINE SIDEPANEL	1
5	QC160-1-85F	305010106	CATCH PLATE	1
6	CS100-4-17	900900305	PLASTIC GRIPNUT	2
7	QC160-1-1048	900920407	ENGINE BONNET FOAM	1
8	QC160-1-1049	900920408	ENGINE BONNET PACKER FOAM	1
9	QC160-1-1050	900920409	ENGINE BONNET FRONT FOAM	1
10	QC160-1-1051	900920410	ENGINE BONNET TRIANGLE FOAM	1
11	QC160-1-1052	900920411	ENGINE BONNET SHORT FOAM	1
12	QC160-1-1053	900920412	ENGINE BONNET REAR BUFFER FOAM	1
13	QC160-1-1047	900920406	ENGINE SIDEPANEL BUFFER FOAM	1
14	QC160-1-1046	900920405	ENGINE SIDEPANEL FOAM	1

ENGINE BONNET LINING CONSISTS OF:-
 ITEM 7 - 1 OFF
 ITEM 8 - 2 OFF
 ITEM 9 - 1 OFF
 ITEM 10 - 1 OFF
 ITEM 11 - 1 OFF
 ITEM 12 - 1 OFF
 ITEM 13 - 1 OFF

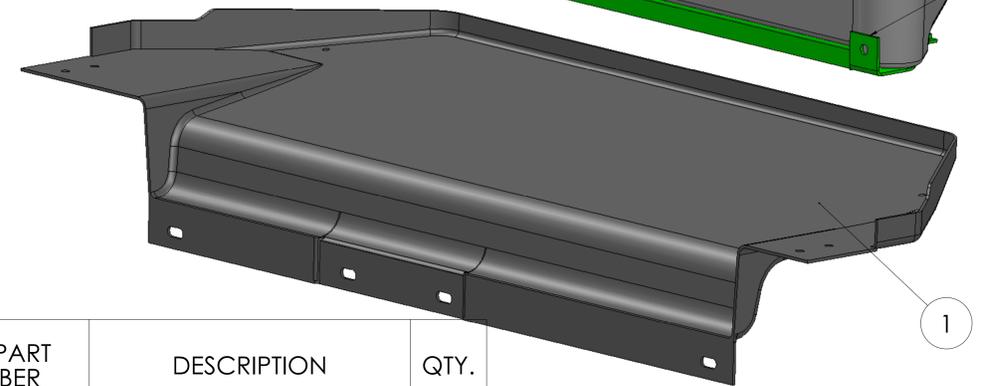
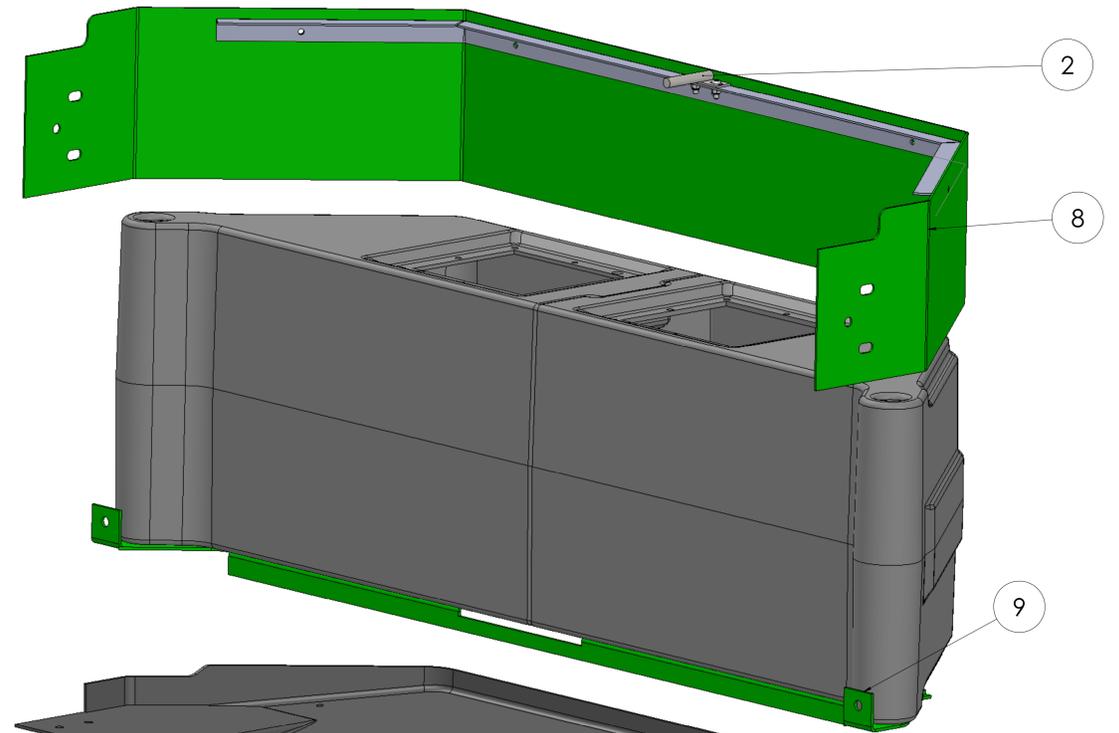
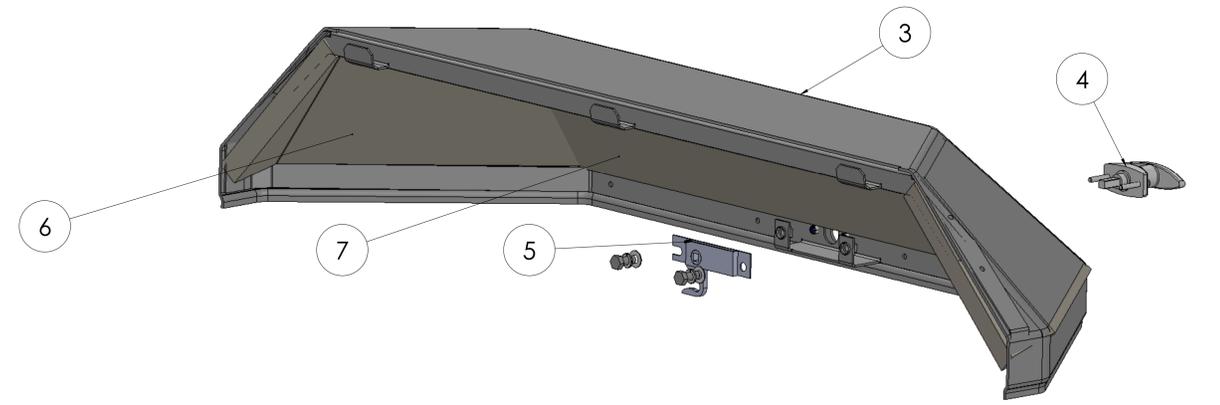
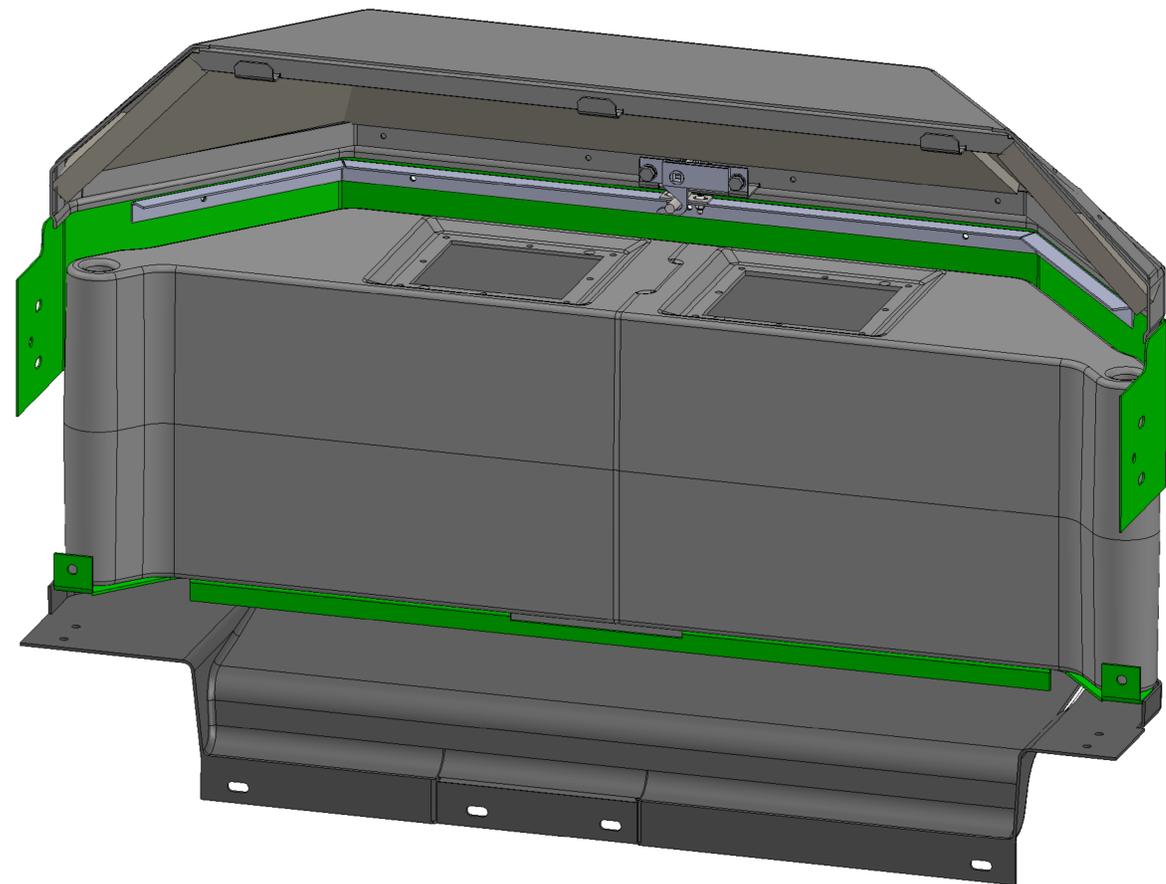
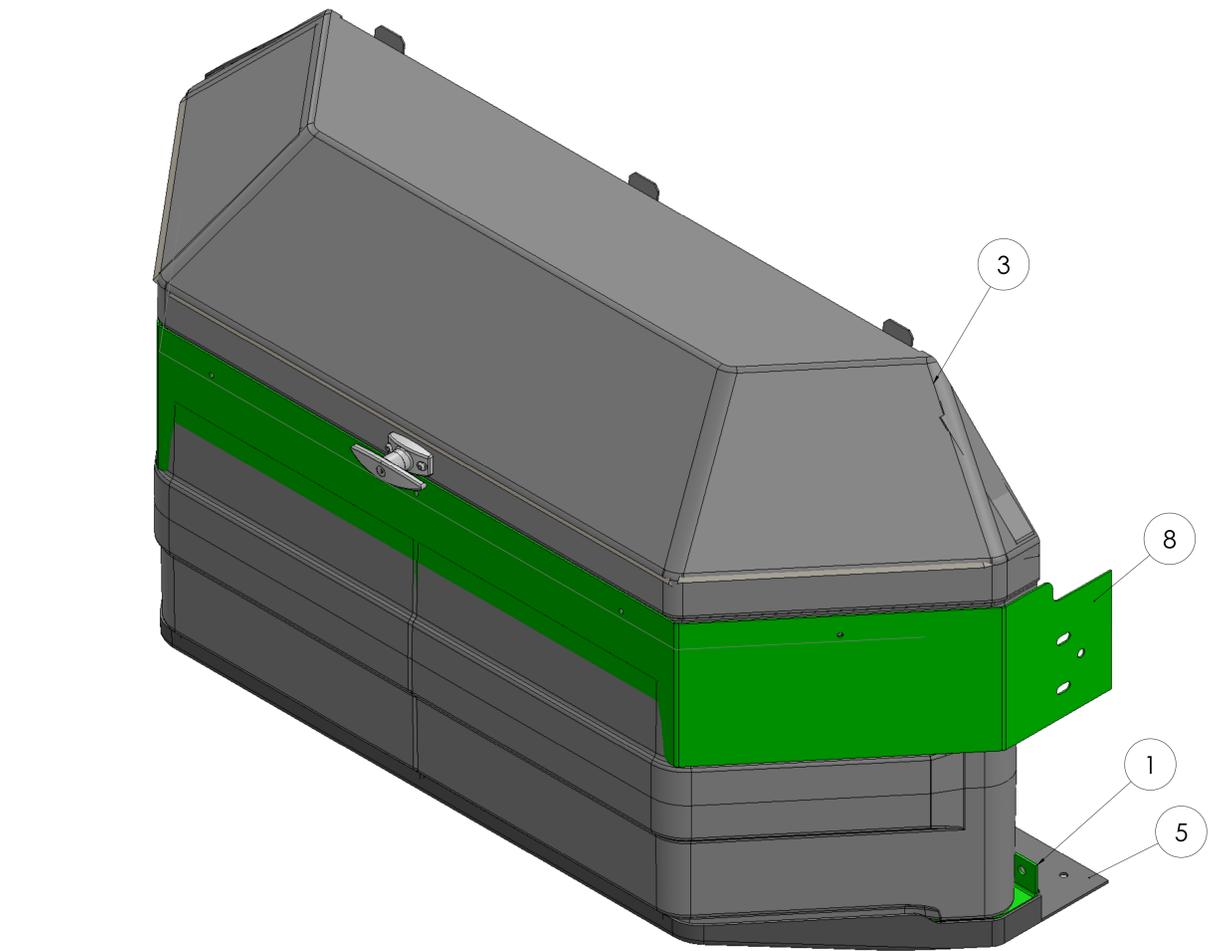


ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	BOTH/QT Y.
1	QC160-1-1006	900880404	BATTERY BONNET	1
2	QC160-1-1007	900880405	BATTERY SIDE PANEL	1
3	C170101	900900101	BONNET HANDLE	1
4	C170102	900900102	BONNET LATCH	1
5	QC160-1-86F	305010108	CATCH PLATE	1
6	CS100-4-17	900900305	PLASTIC GRIPNUT	2
7	QC160-1-1042	900920401	BATTERY BONNET FOAM	1
8	QC160-1-1043	900920402	BATTERY SIDE PANEL FOAM	1

BATTERY BONNET & SIDE PANEL

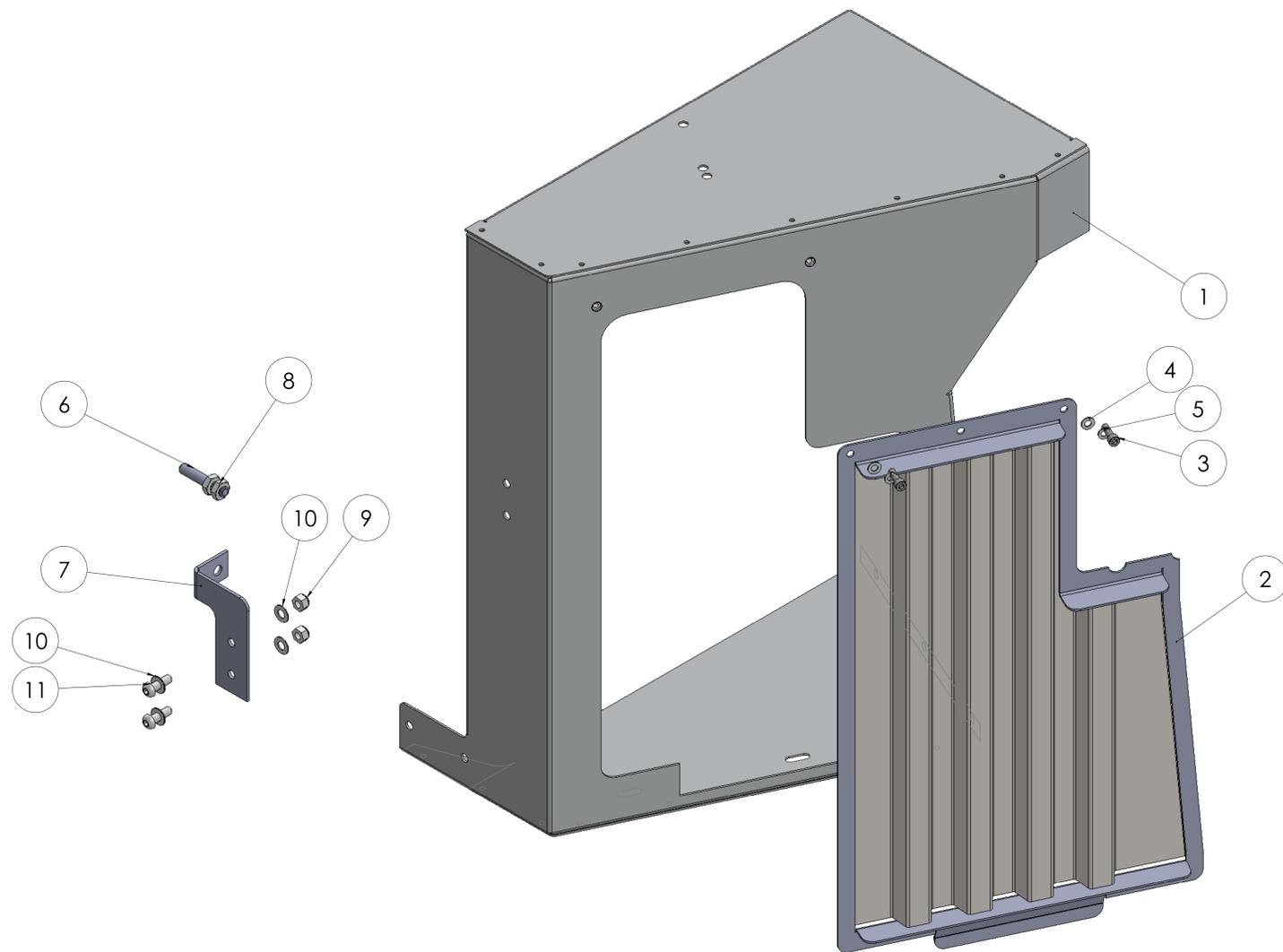


ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	ALL/ QTY.
1	QC160-1-30F	305010038	LOWER TANK MOUNT	1
2	QC160-1-1009	900880407	TANK LOWER COVER	1
3	QC160-1-85F	305010106	CATCHPLATE	1
4	QC160-1-1008	900880406	TANK BONNET	1
5	C170102	900900102	BONNET LATCH	1
6	C170101	900900101	BONNET HANDLE	1
7	QC160-1-1044	900920403	TANK BONNET FOAM	1
8	QC160-1-1045	900920404	TANK BONNET INFILL FOAM	1
9	QC160-1-34 AL	305010044	TANK MOUNTING STRAP QUADCHIP	1

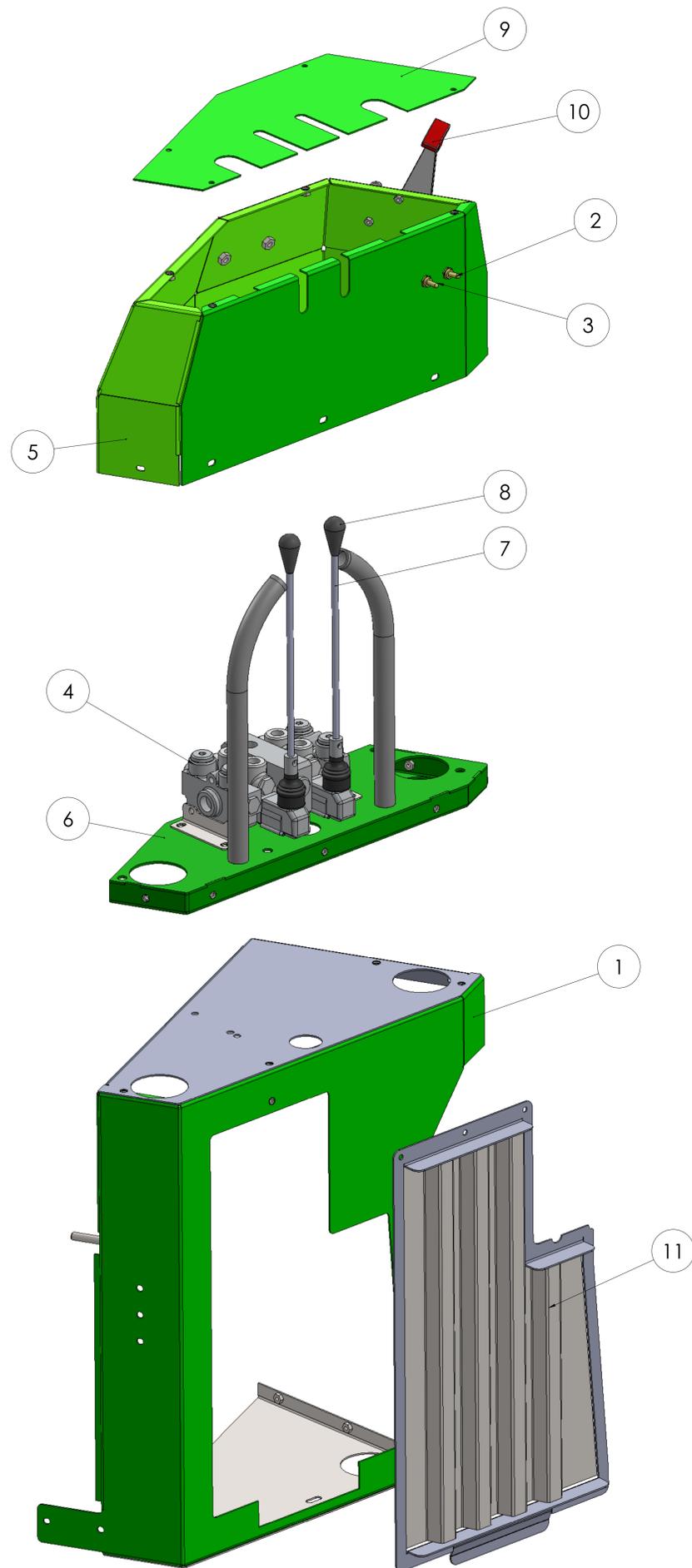


ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY.
1	QC160-1-1009	900880407	TANK LOWER COVER	1
2	QC160-1-85F	305010106	LATCH PIN	1
3	QC160-1-1008	900880406	TANK BONNET	1
4	C170101	900900101	BONNET HANDLE	1
5	C170102	900900102	BONNET LATCH	1
6	QC160-1-1044	900920403	TANK BONNET FOAM	1
7	QC160-1-1045	900920404	TANK BONNET INFILL FOAM	1
8	QC160-1-34MS	305010045	TANK MOUNTING STRAP QUADRTRAK	1
9	QC160-1-30	305010039	MAIN TANK SUPPORT	1

QTRAK TANK BONNET



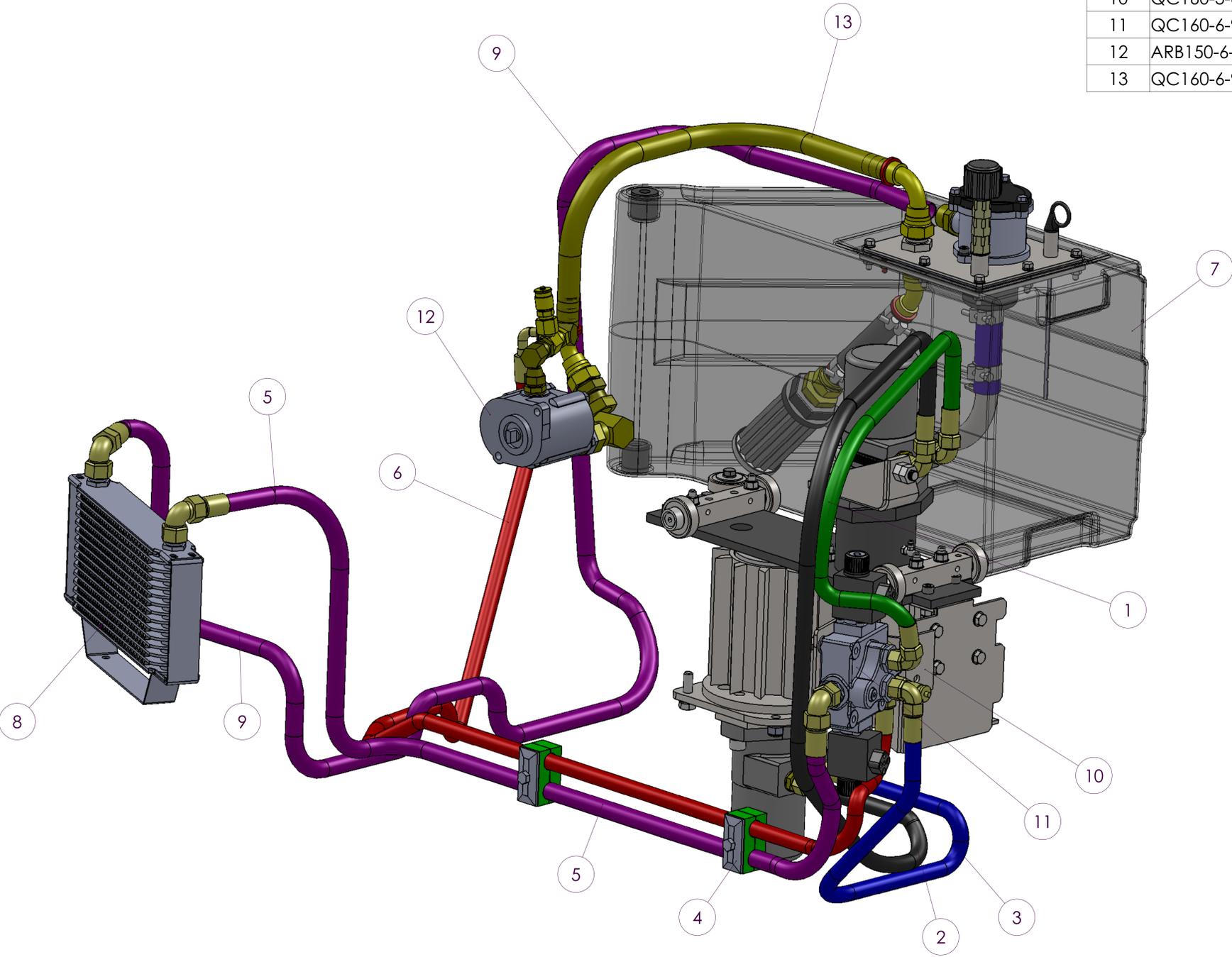
ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	Qty.
1	QC160-6-113	305060128	MK2 QUADCHIP RAD SURROUND	1
2	QC160-6-108	305060123	RAD GRILLE	1
3	70620	70620	CAP HD BOLT	2
4	90602	90602	FLAT WASHER	2
5	90603	90603	M6 S/WASHER	2
6	QC160-2-159	305020174	SIDEPANEL PEG	1
7	QC160-6-97	305060112	PEG PLATE	1
8	91001PT	91001PT	PLAIN NUT	2
9	90801	90801	NYLOC NUT	2
10	90802	90802	FLAT WASHER	4
11	60820	60825	BUTTON HD BOLT	2



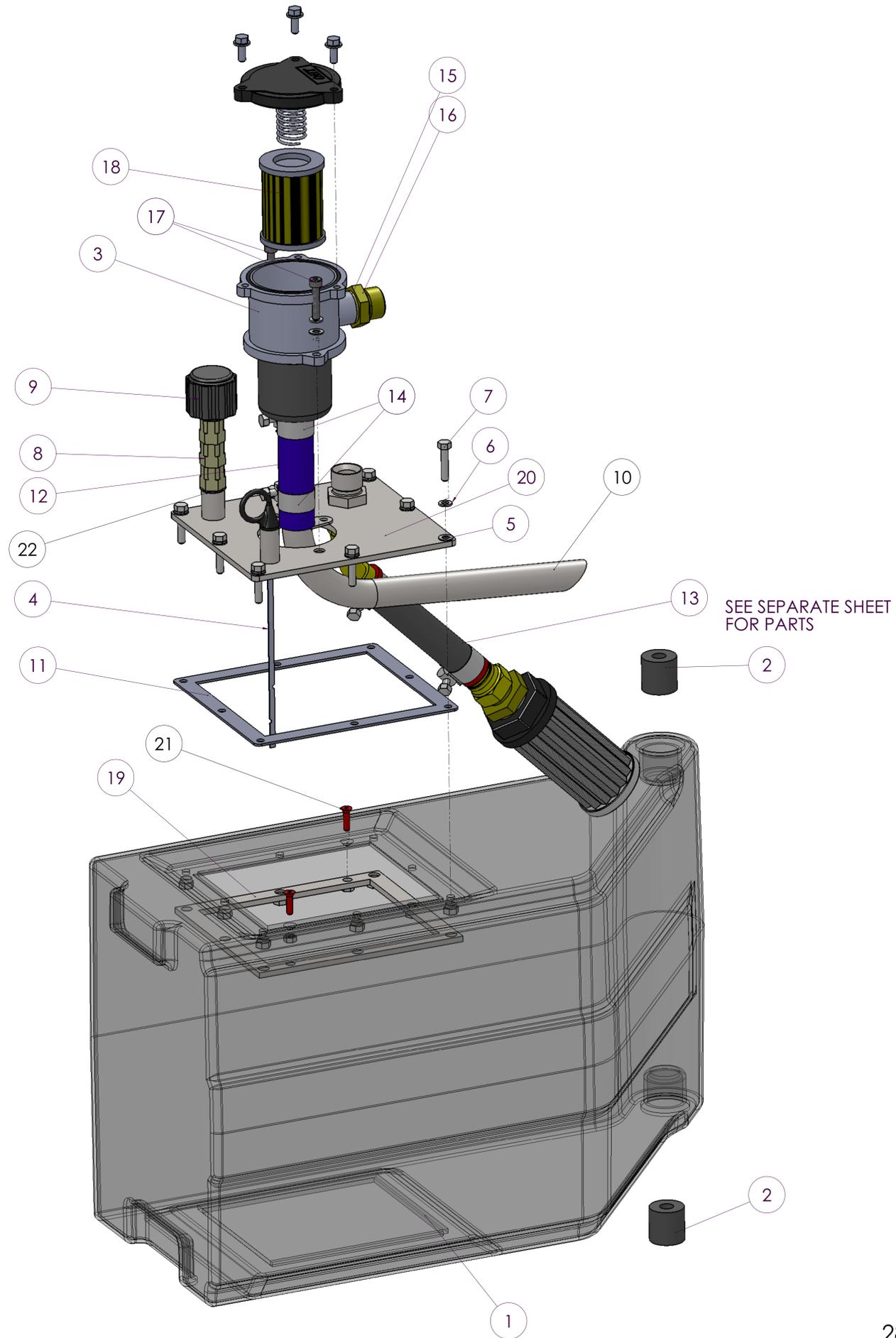
ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	QTY.
1	QC160-6-30	305060039	COLD COMPARTMENT (STEEL)	1
2	S460714-2	900950305	Track chip switch	1
3	STM10016	900950340	Quadtrak ram switch	1
4	STC1928901	90090453	Track control valve	1
5	QTRAK-039F	305060152	CONTROL BOX	1
6	QTRAK-016F	305060147	CONTROL BOX BASE	1
7	QTRAK-078	305060183	TRACK VALVE LEVER	2
8	ST1928-1-127	900900410	LEVER KNOB	2
9	QTRAK-041	305060155	CONTROL BOX COVER	1
10	ST20004	900960303	THROTTLE LEVER	1
11	QC160-6-108	305060123	RAD GRILLE	1

QTRAK COLD COMPARTMENT AND TRAK CONTROL MK2

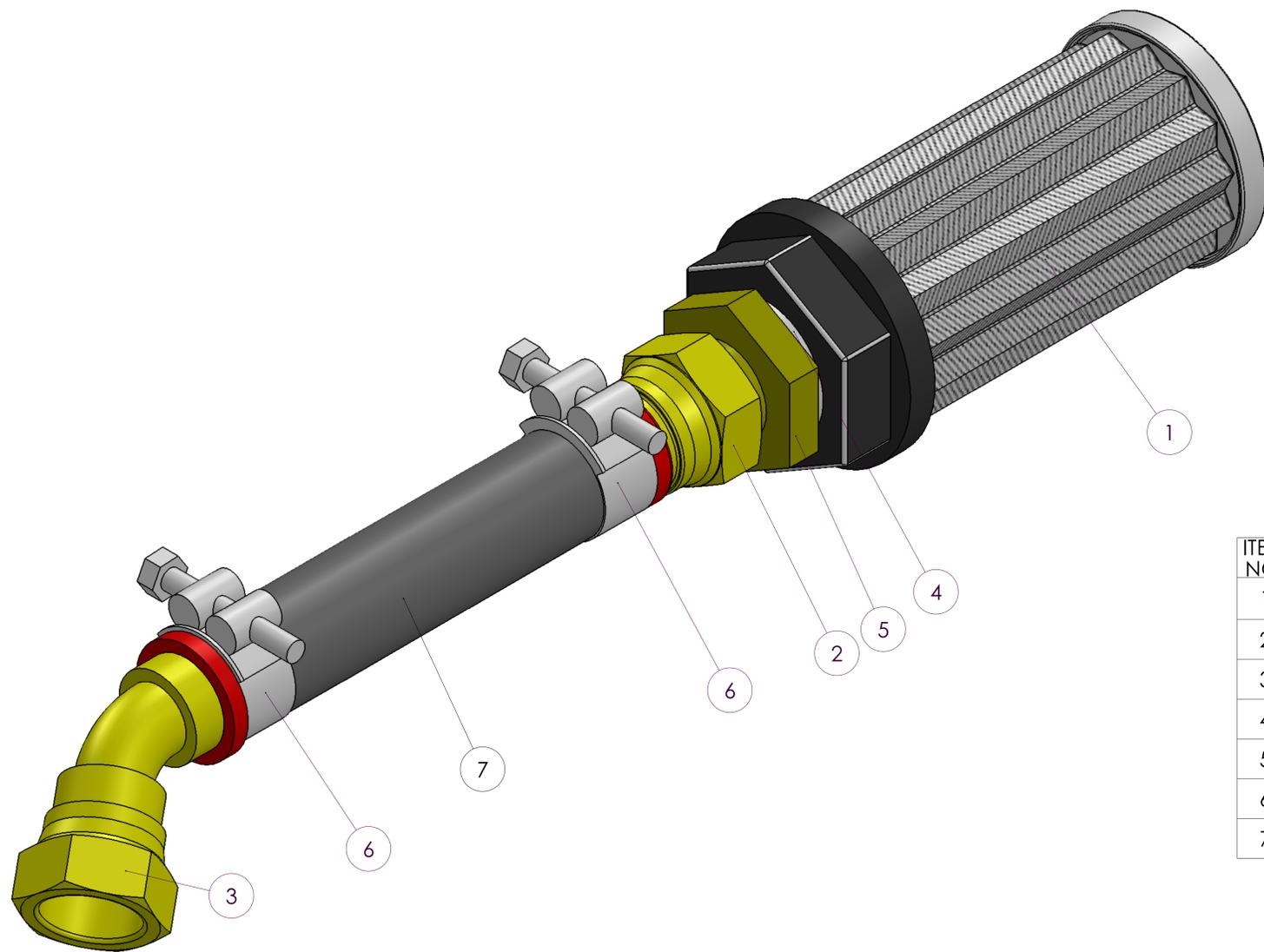
ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY.
1	QC160-6-9010	900990418	HYDRAULIC PIPE FORWARD/REVERSE FLOW	1
2	QC160-6-9009	900990417	HYDRAULIC PIPE SERIES FLOW	1
3	QC160-6-9008	900990416	HYDRAULIC PIPE REVERSE/FORWARD FLOW	1
4	QC160-6-9011	900990419	HOSE CLAMP	2
5	QC160-6-9007	900990415	HYDRAULIC RETURN PIPE TO COOLER	1
6	QC160-6-9006	900990414	HYDRAULIC FEED PIPE PRESSURE FROM PUMP	1
7	QC160-1-1003H	900880401	HYDRAULIC TANK	1
8	QC160-6-9015	900990423	OIL COOLER	1
9	QC160-6-9016	900990424	HYDRAULIC RETURN PIPE TO TANK	1
10	QC160-3-69	305030071	VALVE BRACKET	1
11	QC160-6-9017	900990407	HYDRAULIC VALVE	1
12	ARB150-6-13	302060018	KUBOTA PUMP	1
13	QC160-6-9022	900990428	HYDRAULIC SUCTION PIPE	1



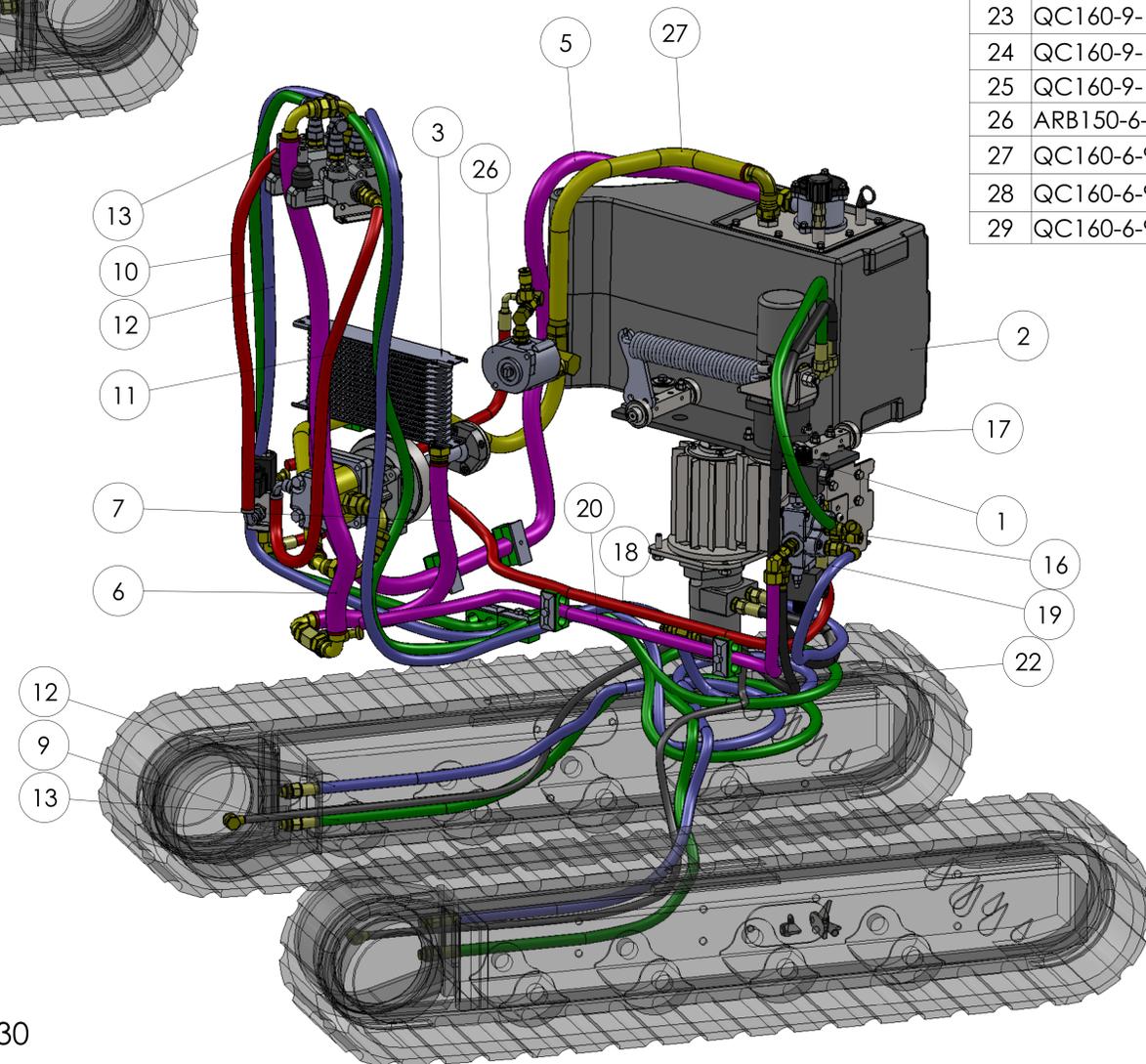
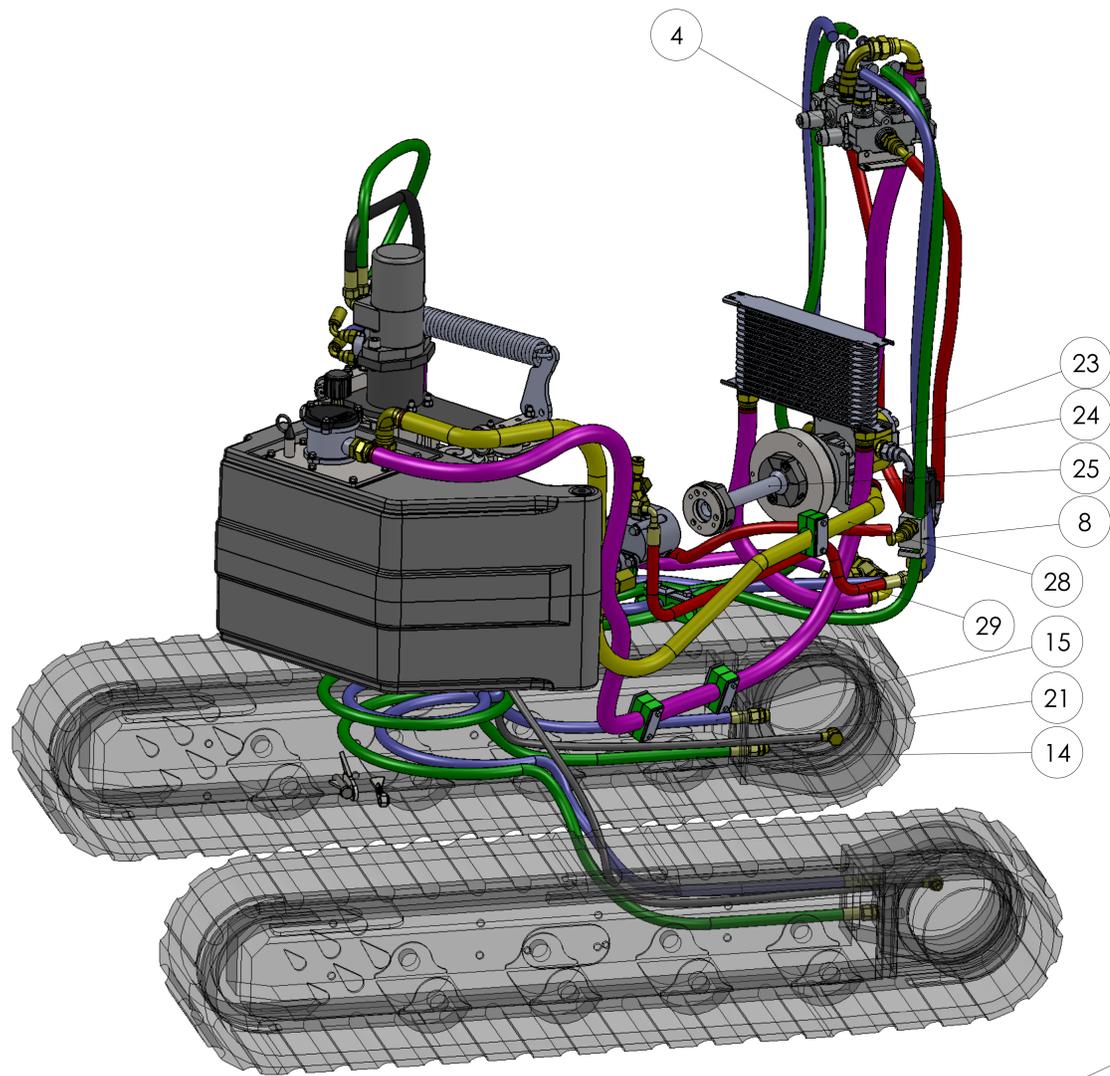
HYDRAULIC LAYOUT WITH OIL COOLER MT



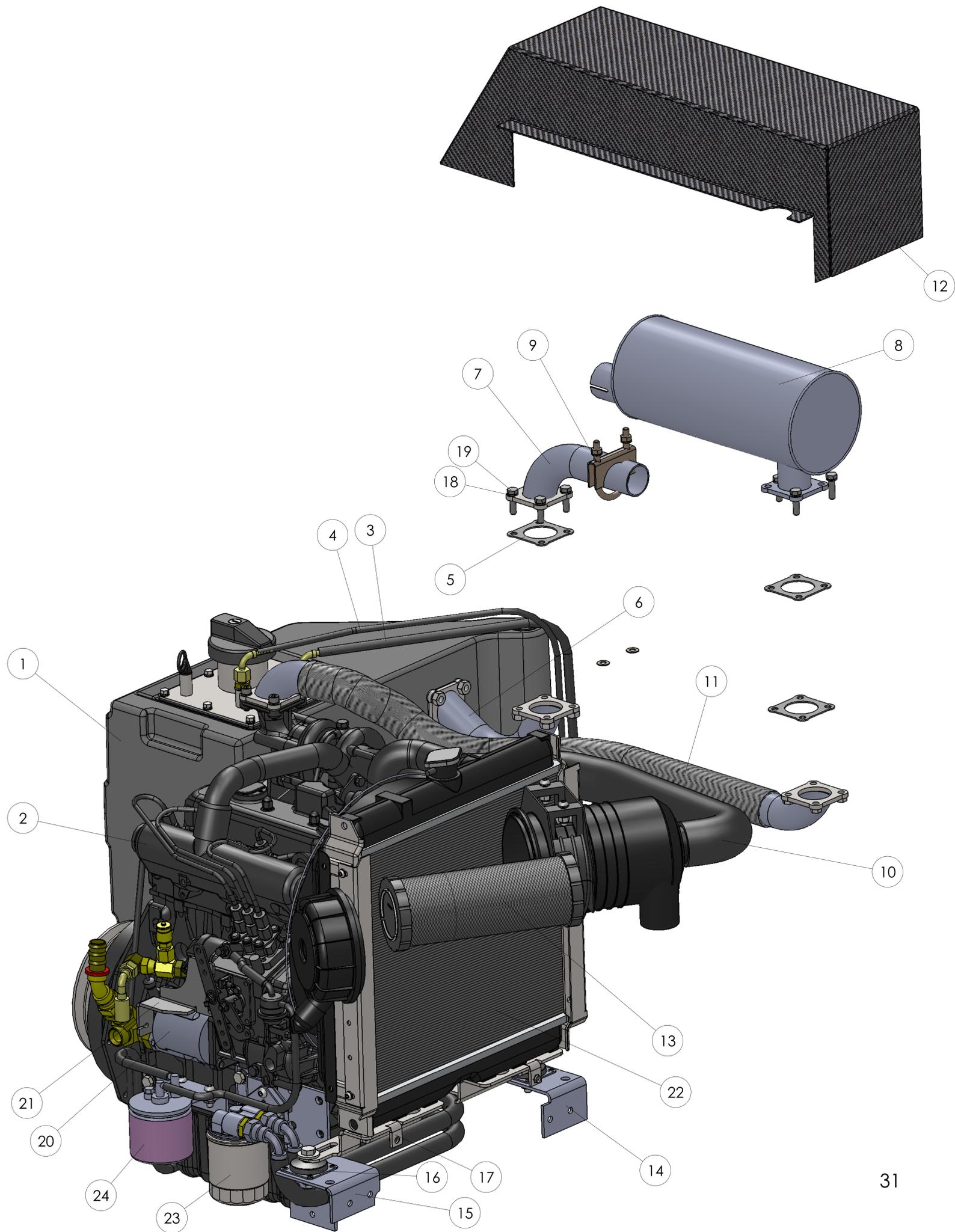
ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY.
1	QC160-1-1003-H	900880401	HYDRAULIC TANK	1
2	QC160-1-1011	900930401	MOUNTING BUSH	2
3	EC151029	900990197	RETURN FILTER	1
4	QC160-1-1026	900990402	DIPSTICK	1
5	90602	90602	FLAT WASHER	10
6	90603	90603	M6 S/WASHER	10
7	90630	90630	HEX HD BOLT	8
8	MF-04-04	MF-04-04	EXTENSION	3
9	ST1928-1-150	900990455	UCC TANK BREATHER	1
10	QC160-1-99	305010124	OIL PIPE FAB	1
11	QC160-9-1016	900990456	TANK GASKET	1
12	QC160-6-9020	900990426	SILICON TUBE	1
13	QC160-6-9021	900990427	SUCTION FILTER ASSY	1
14	GBS-39-18-W2N	GBS-39-18-W2N	HOSE CLAMP	2
15	DSSC-400-825	DSSC-400-825	BONDED WASHER	1
16	MM12-08	MM12-08	1/2-3/4BSP MM	1
17	70630	70630	CAPHEAD BOLT	2
18	EC151029-1	900990198	FILTER ELEMENT	1
19	QC160-1-26F	305010031	TANK CLAMP PLATE	1
20	QC160-1-28F	305010035	HYD TANK PLATE	1
21	80520	80520	C/SUNK HD BOLT	2
22	DSSC-400-821	DSSC-400-821	BONDED WASHER	1



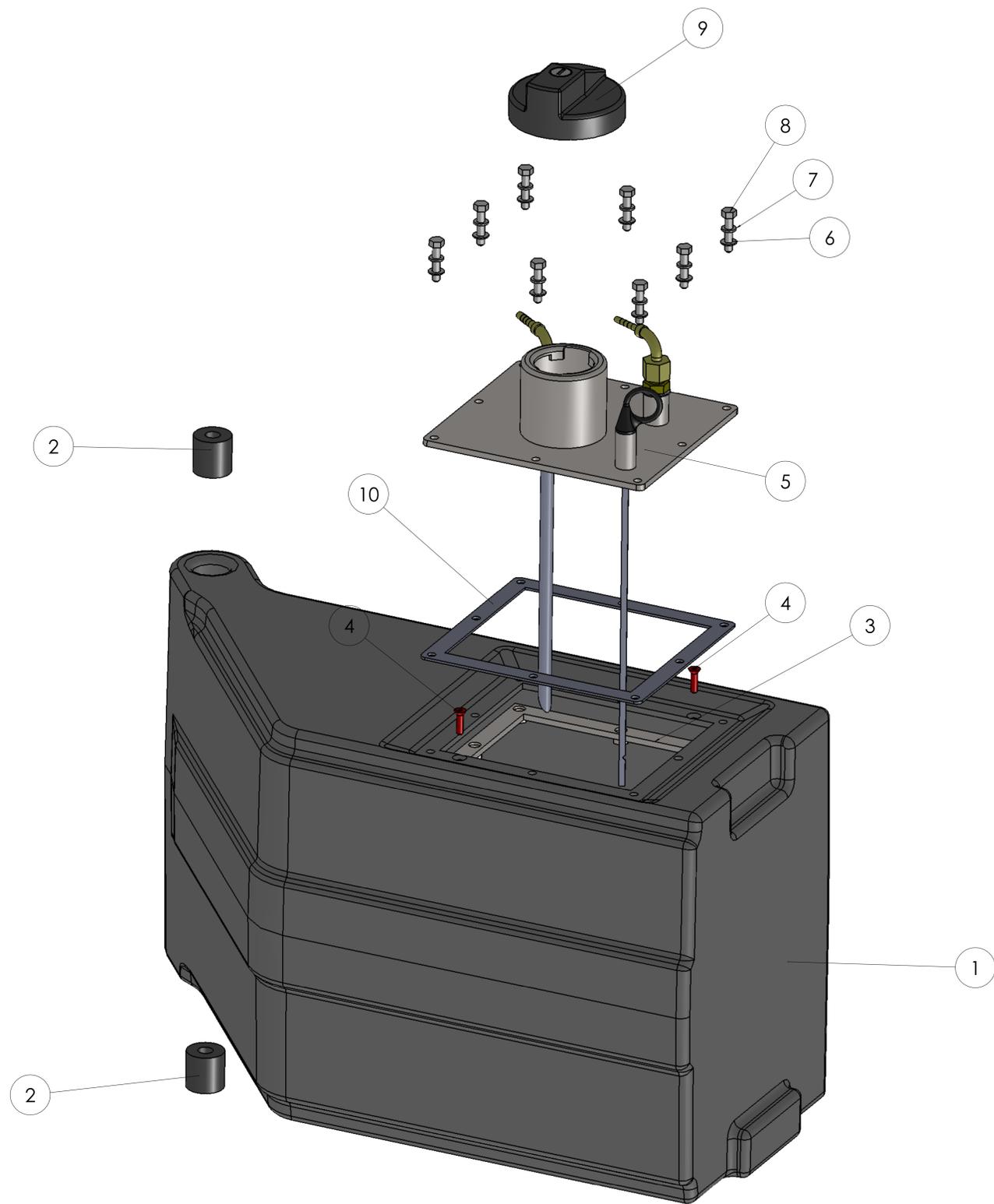
ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY
1	C200315	900990304	SUCTION FILTER	1
2	EW11-12-12	EW11-12-12	3-4 STRAIGHT TAIL	1
3	EW33-12-12	EW33-12-12	3-4 45DEGREE TAIL	1
4	DSSC-400-830	DSSC-400-830	BONDED WASHER	1
5	MM16-12	MM16-12	3/8-1 MALE MALE	1
6	GBS-30-18-W2N	GBS-30-18-W2N	HOSE CLAMP	2
7	QC160-6-9019	900990425	SUCTION PIPE	1



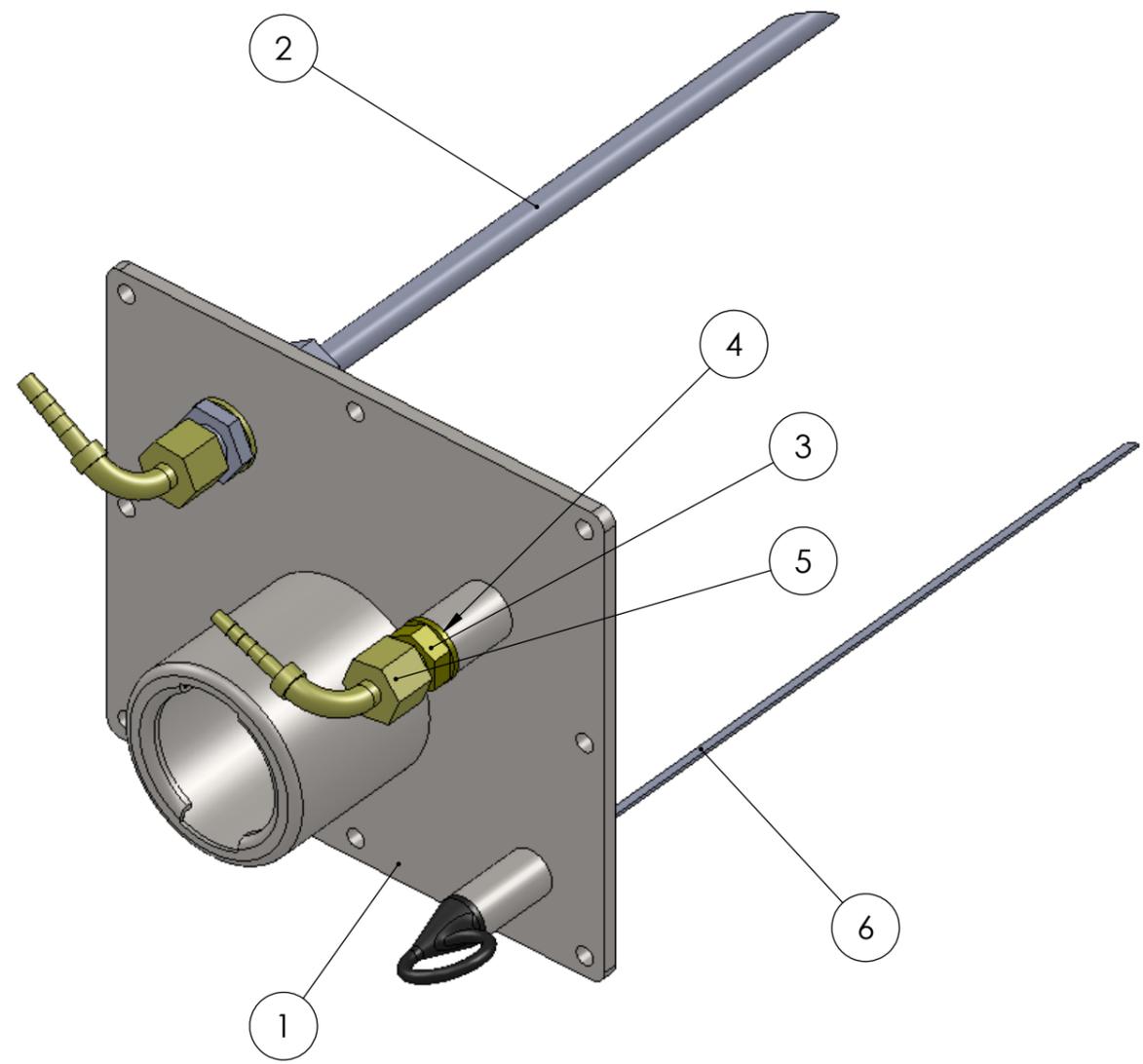
ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	Default/Qty.
1	QC160-6-9009	900990417	HYDRAULIC PIPE	1
2	QC160-1-1003-H	900880401	HYDRAULIC TANK	1
3	QC160-6-9015	900990423	OIL COOLER	1
4	STC1928901	900990453	Track control valve	1
5	QC160-6-9016	900990424	RETURN PIPE	1
6	QC160-6-9028	900990434	RETURN TRAK VALVE TO TEE	1
7	QC160-6-9029	900990435	RETURN COOLER TO TEE	1
8	C251808	900990305	3-8 SOLENOID VALVE	1
9	QC160-6-9034	900990440	NS TRAK BLEED	2
10	QC160-6-9025	900990431	FEED PIPE	1
11	QC160-6-9026	900990432	FEED PIPE	1
12	QC160-6-9032	900990438	NS TRAK RETURN	1
13	QC160-6-9030	900990436	NS TRAK FEED	1
14	QC160-6-9031	900990437	OS TRAK FEED	1
15	QC160-6-9033	900990439	OS TRAK RETURN	1
16	QC160-6-9017	900990407	HYDRAULIC VALVE	1
17	QC160-6-9008	900990416	VALVE TO MOTOR	1
18	QC160-6-9024	900990430	FEED PIPE	1
19	QC160-6-9010	900990418	MOTOR TO VALVE	1
20	QC160-6-9027	900990433	RETURN VALVE TO TEE	1
21	QC160-6-9035	900990441	OS TRAK BLEED	1
22	QC160-6-9036	900990442	BLEED RETURN	1
23	QC160-9-1019	900990449	TRAK PUMP	1
24	QC160-9-1027	900990448	CLUTCH UNIT	1
25	QC160-9-1026	900990447	FLEXIDRIVE	1
26	ARB150-6-13	302060018	KUBOTA PUMP	1
27	QC160-6-9037	900990443	SUCTION PIPE TO TEE	1
28	QC160-6-9038	900990444	SUCTION PIPE TEE TO TRAK PUMP	1
29	QC160-6-9039	900990445	PUMP TO SOL VALVE	1



ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	Qty.
1	QC160-1-1003F	900880401	FUEL TANK	1
2	QC160-6-1001K3	900970161	ENGINE ASSY	1
3	QC160-1-1038	900990404	FUEL SUCTION PIPE	1
4	QC160-1-1039	900990403	FUEL BLEED PIPE	1
5	S120021	900960412	EXHAUST GASKET	5
6	QC160-2-56F	305020066	EXHAUST SPIGOT	1
7	QC160-2-57MK2F	305020069	EXHAUST BELBOW	1
8	QC160-6-61	305060073	SILENCER	1
9	C150113-2	900960408	EXHAUST CLAMP	1
10	QC160-6-1020	900960404	AIR INTAKE PIPE	1
11	QC160-6-48	305060058	FLEXIBLE EXHAUST PIPE	1
12	QC160-6-93	305060108	EXHAUST GUARD	1
13	SI20003-2	900960407	AIR FILTER ELEMENT	1
14	QC160-6-56	305060066	NS RAD SUPPORT B-S	1
15	QC160-6-77	305060089	OS RAD SUPPORT QT	1
16	SI-20015	900930302	LOWER RAD MOUNT	2
17	QTRAK-048	305010200	LOWER RAD BKT	2
18	90803	90803	M8 SPRING WASHER	20
19	90830	90830	M8 x 30 BOLT	8
20	ARB150-6-13	302060018	KUBOTA PUMP	1
21	ARB150-6-11	302060016	THROTTLE BKT	1
22	QC160-6-82F	305060095	RAD SCREEN	1
23	SK21001	900960415	OIL FILTER	1
24	SK21002	900960414	FUEL FILTER	1

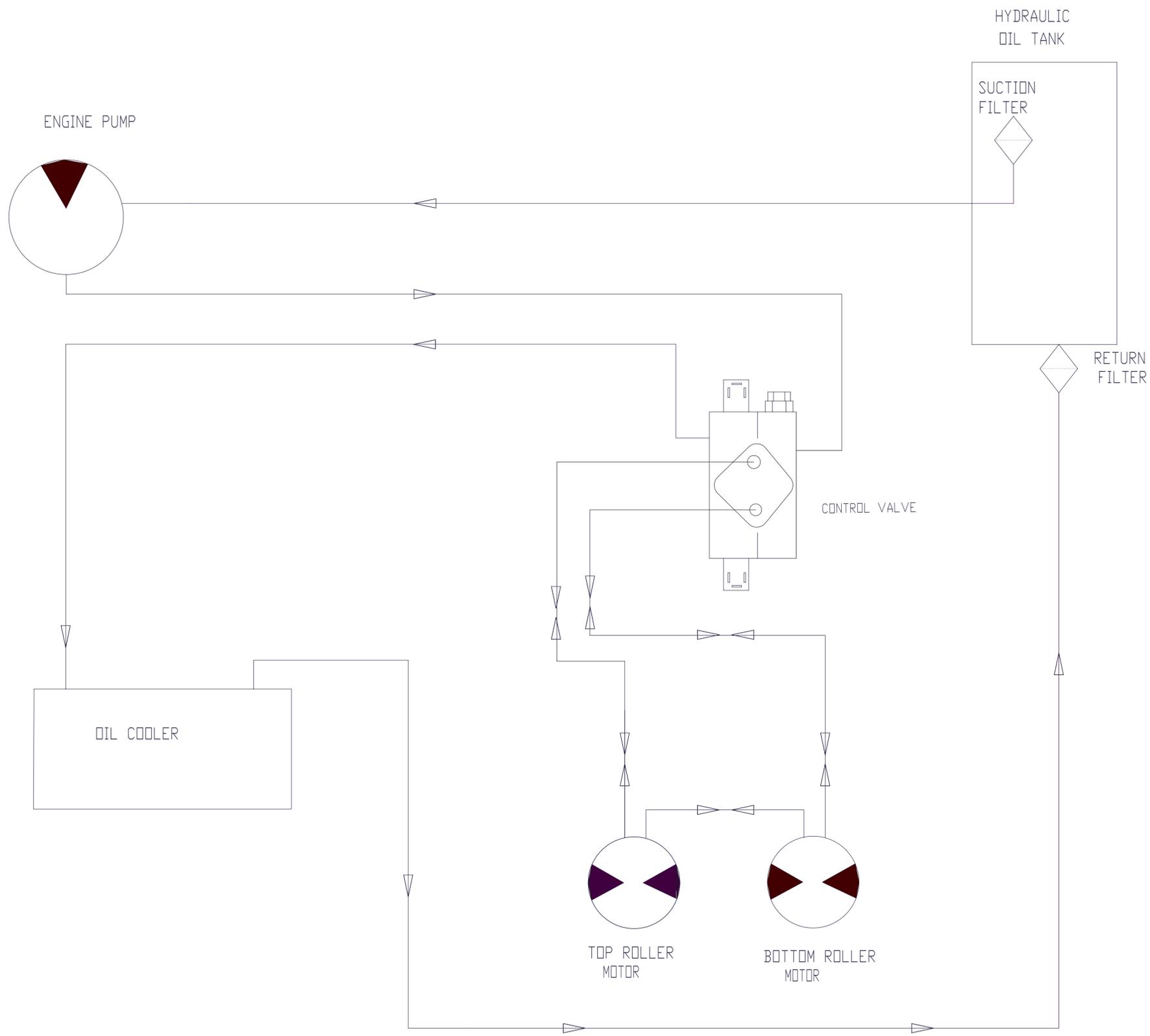


ITEM NO.	PART NUMBER	NEW PART NUMBER	DESCRIPTION	QTY
1	QC160-1-1003-F	9008980401	FUEL TANK	1
2	QC160-1-1011	900930401	MOUNTING BUSH	2
3	QC160-1-26F	305010031	TANK CLAMP PLATE	1
4	80520	80520	C/SUNK HD BOLT	2
5	CQ160-1-27A	305010033	FUEL TANK PLATE	1
6	90602	90602	FLAT WASHER	8
7	90603	90603	M6 S/WASHER	8
8	90630	90630	HEX HD BOLT	8
9	STC1928-109	900990451	STC1928-109 FUEL CAP	1
10	QC160-9-1016	900990456	TANK GASKET	1



ITEM NO.	PART NUMBER	NEW PART NUMBER	Description	QTY.
1	QC160-1-27F	305010033	FUEL TANK PLATE	1
2	QC160-1-1036	900990405	SUCTION PIPE	1
3	MM-04-04	MM-04-04	MALE ADAPTOR	1
4	DSSC-400-821	DSSC-400-821	1/4 BONDED WASHER	1
5	MW23-03-04	MW23-03-04	HOSE TAIL	1
6	QC160-1-1034	900990406	DIPSTICK	1

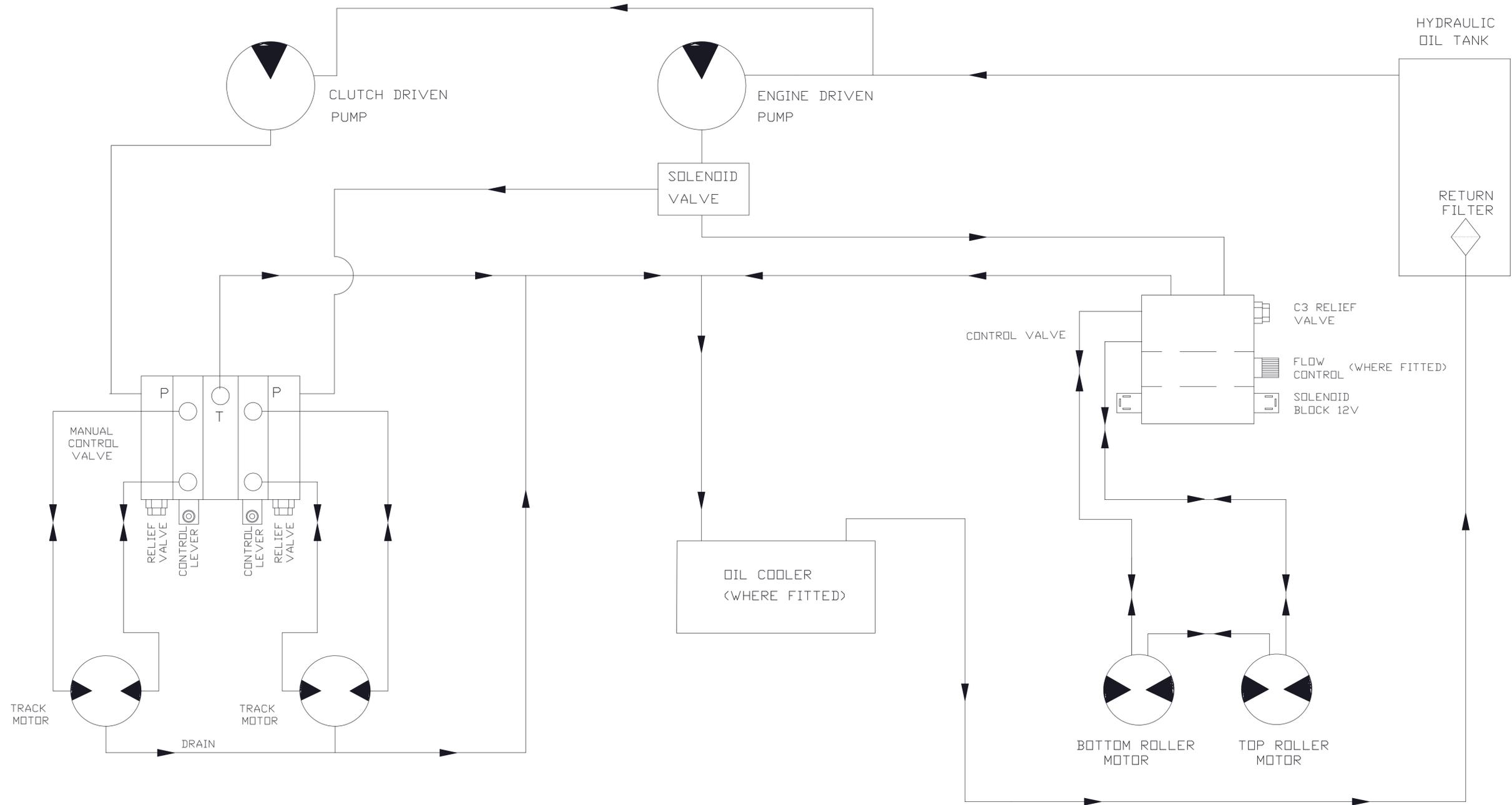
FUEL TANK PLATE



34

REV	MODIFICATION	DRAWN	APPRD	DATE

TOLERANCES: LINEAR 0.05mm ANGULAR 0.25°		FINISH: xxxxxxxxxxxx	NAME: [] SIGNATURE: [] DATE: 2/12/10	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS +/- 0.025mm FABRICATED PARTS +/- 1.0mm
GreenMech Ltd The Mill Industrial Park Kings Coughton Alicester Warks B49 50G Tel 01789 400044		MATERIAL:		TITLE: QC160MK2 HYDRAULIC CIRCUIT	
WEIGHT:		DWG NO.		A1	
SCALE:01		SHEET 1 OF 1			



35

TOLERANCES: LINEAR: 0.025mm ANGULAR: 0.25°	FINISH: xxxxxxxxxxxx	NAME: BGG	SIGNATURE: [Signature]	DATE: 17/3/11	DEBUR AND BREAK SHARP EDGES	TOLERANCES MACHINED PARTS +/- 0.025mm FABRICATED PARTS +/- 1.0mm TITLE: QUADTRACK HYDRAULIC CIRCUIT
DRAWN CHKD APPYD	BGG	BGG				
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5QG Tel 01789 400044		MATERIAL:		WEIGHT:		DWG NO. [] SCALE: 1:1.25 SHEET 1 OF 1

REV	MODIFICATION	DRAWN	APPRD	DATE

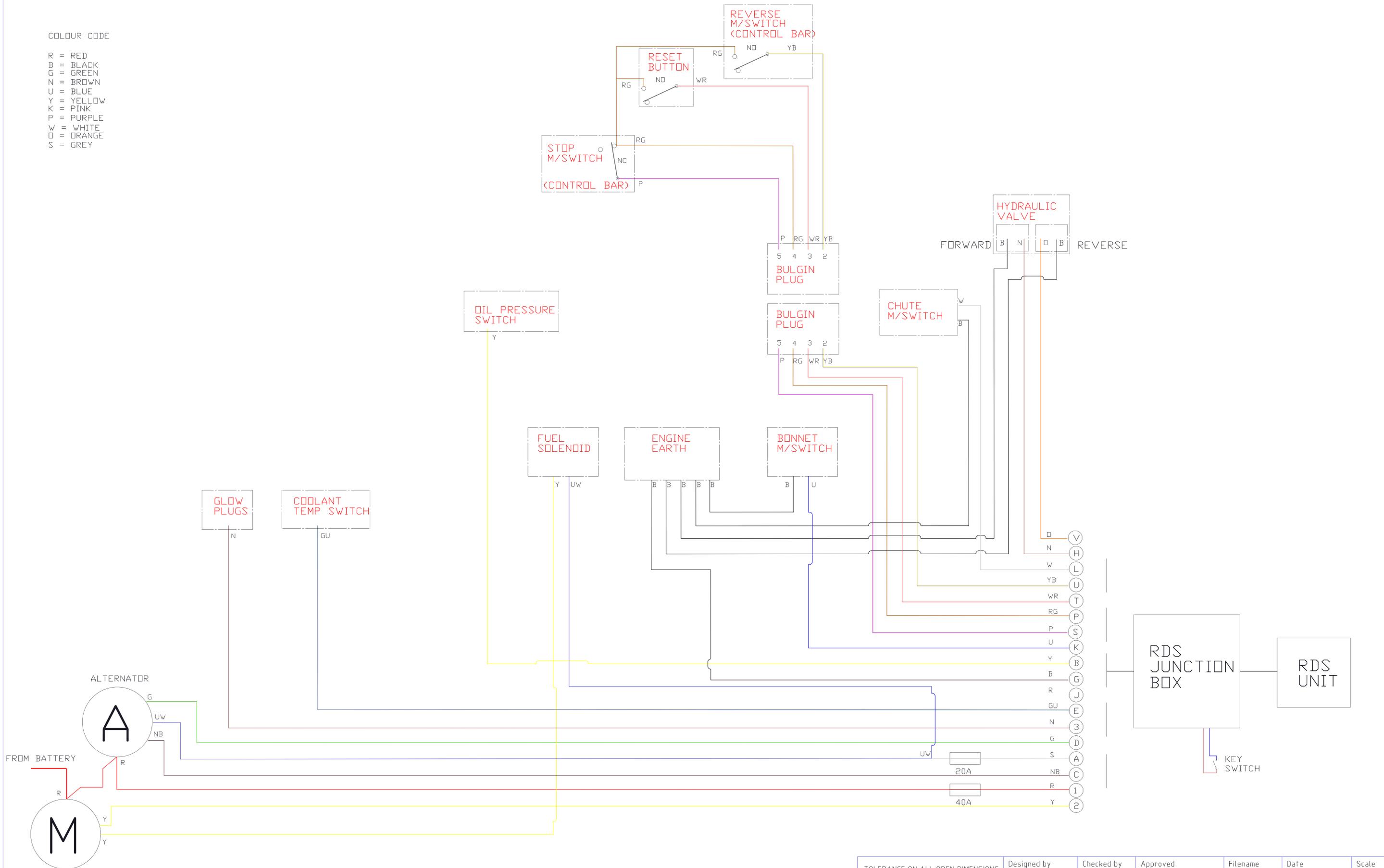
DO NOT SCALE - IF IN DOUBT ASK

THIS DRAWING IS 1ST ANGLE PROJECTION

DIMENSIONS IN MILLIMETERS

COLOUR CODE

- R = RED
- B = BLACK
- G = GREEN
- N = BROWN
- U = BLUE
- Y = YELLOW
- K = PINK
- P = PURPLE
- W = WHITE
- Q = ORANGE
- S = GREY



Issue	Modifications	Date	Sig	Chkd

TOLERANCE ON ALL OPEN DIMENSIONS	Designed by BGG	Checked by xxx	Approved BGG	Filename xxx	Date 19/8/14	Scale 1/1
MACHINED PARTS +/- 0.25mm	GreenMech ^{TD} The Mill Industrial Park, Kings Coughton Alcester, Warks B49 5QG Phone 01789 400044			TITLE QC160MK2 ELECTRICAL		
FABRICATED PARTS +/- 1.0mm	PART NO		Issue A	Sheet 1 OF 1		

